

Oldcastle BuildingEnvelope

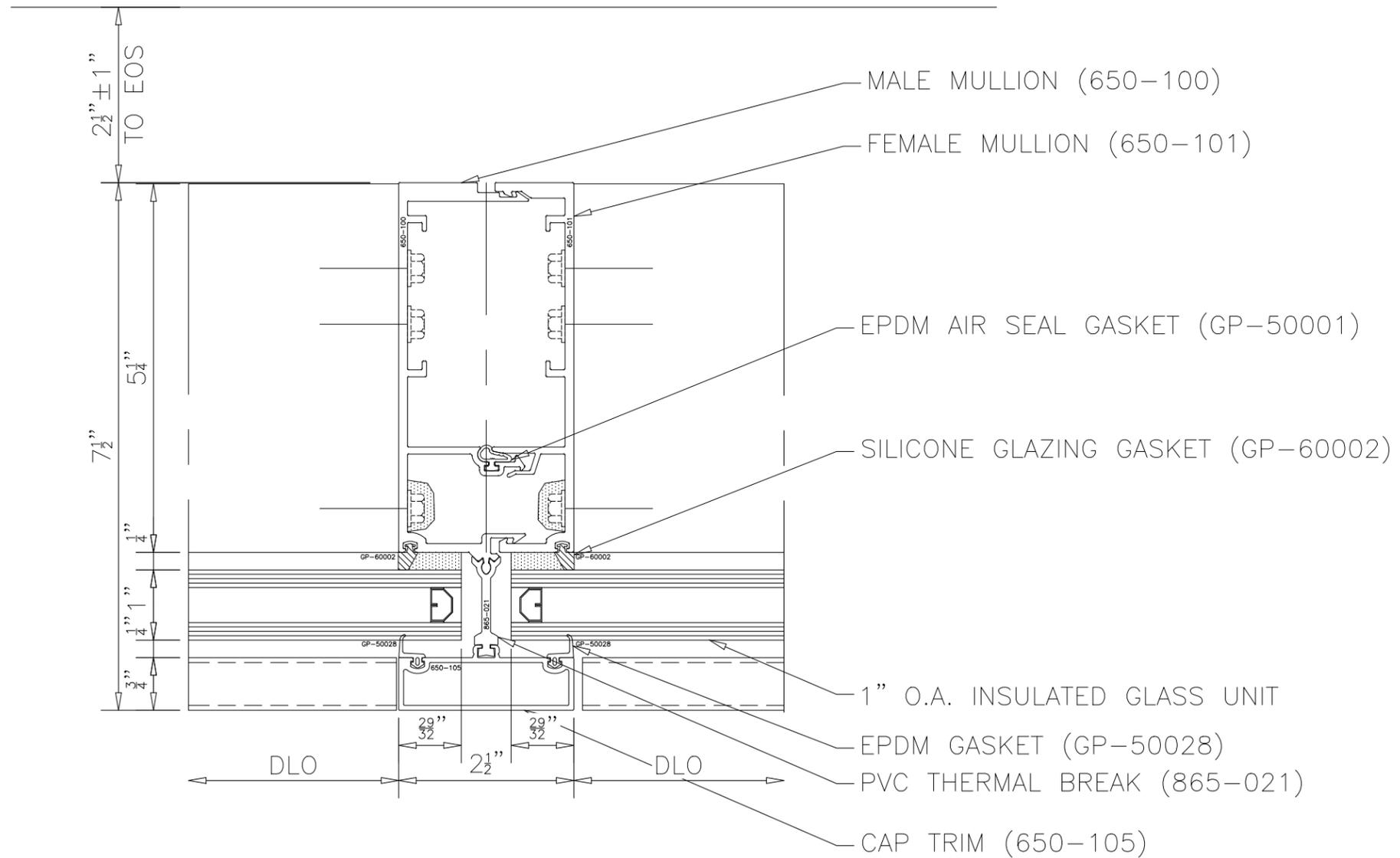
275 Britannia Road East ▪ Mississauga ▪ Ontario ▪ Canada ▪ L4Z2E7
905-890-6970 ▪ obe.com

6500 SERIES ARCTIC CURTAIN WALL STANDARD UNITIZED SYSTEM DETAILS

5-1/4" BACKSECTION SYSTEM

Location: OLDCASTLE BE	Customer Name: -	Architect Name: -
Project #: -	Drawn By:	Date: February 2024
		Number of Sheets: 32

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

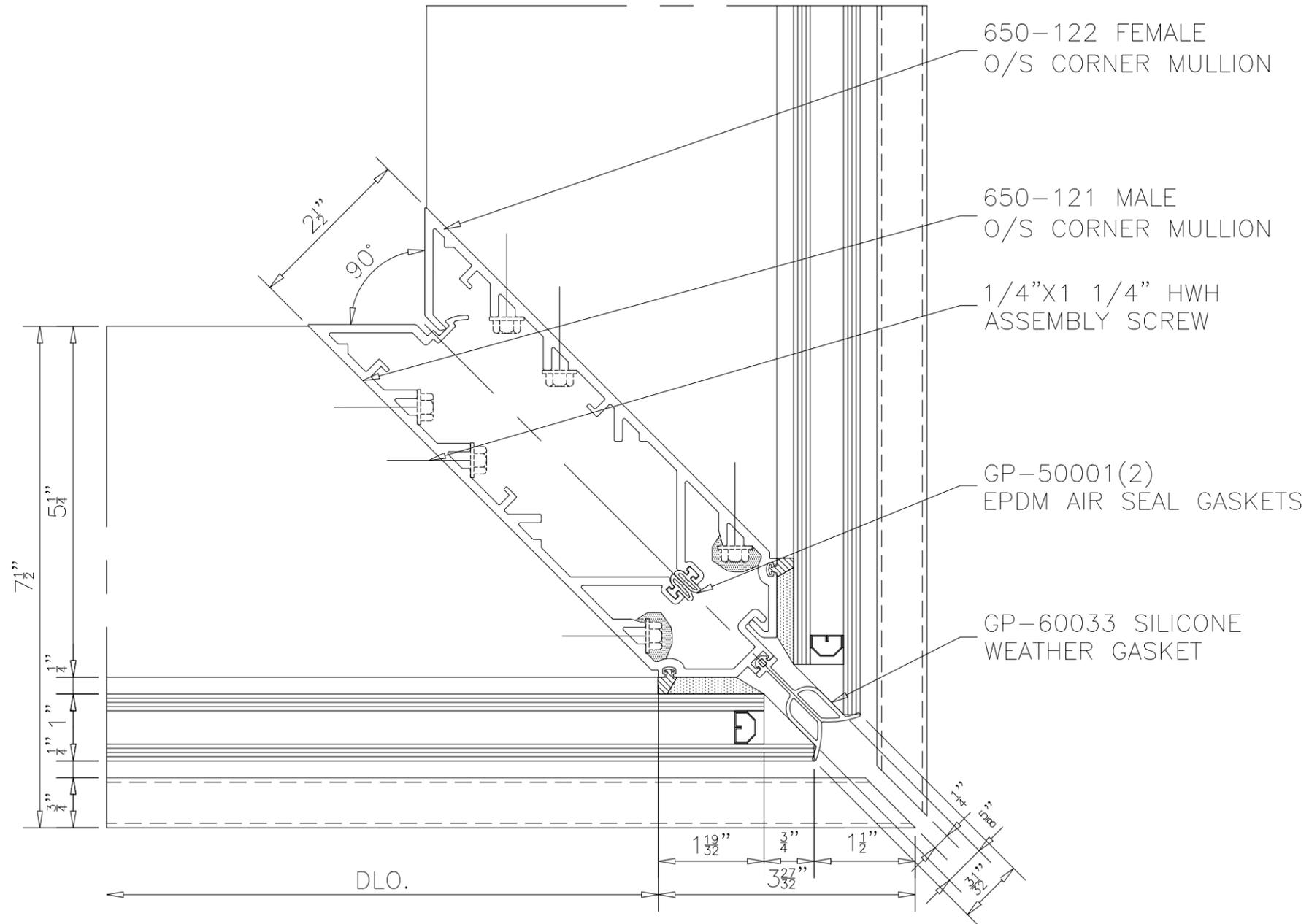


6500 Series Arctic CW – Capped Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

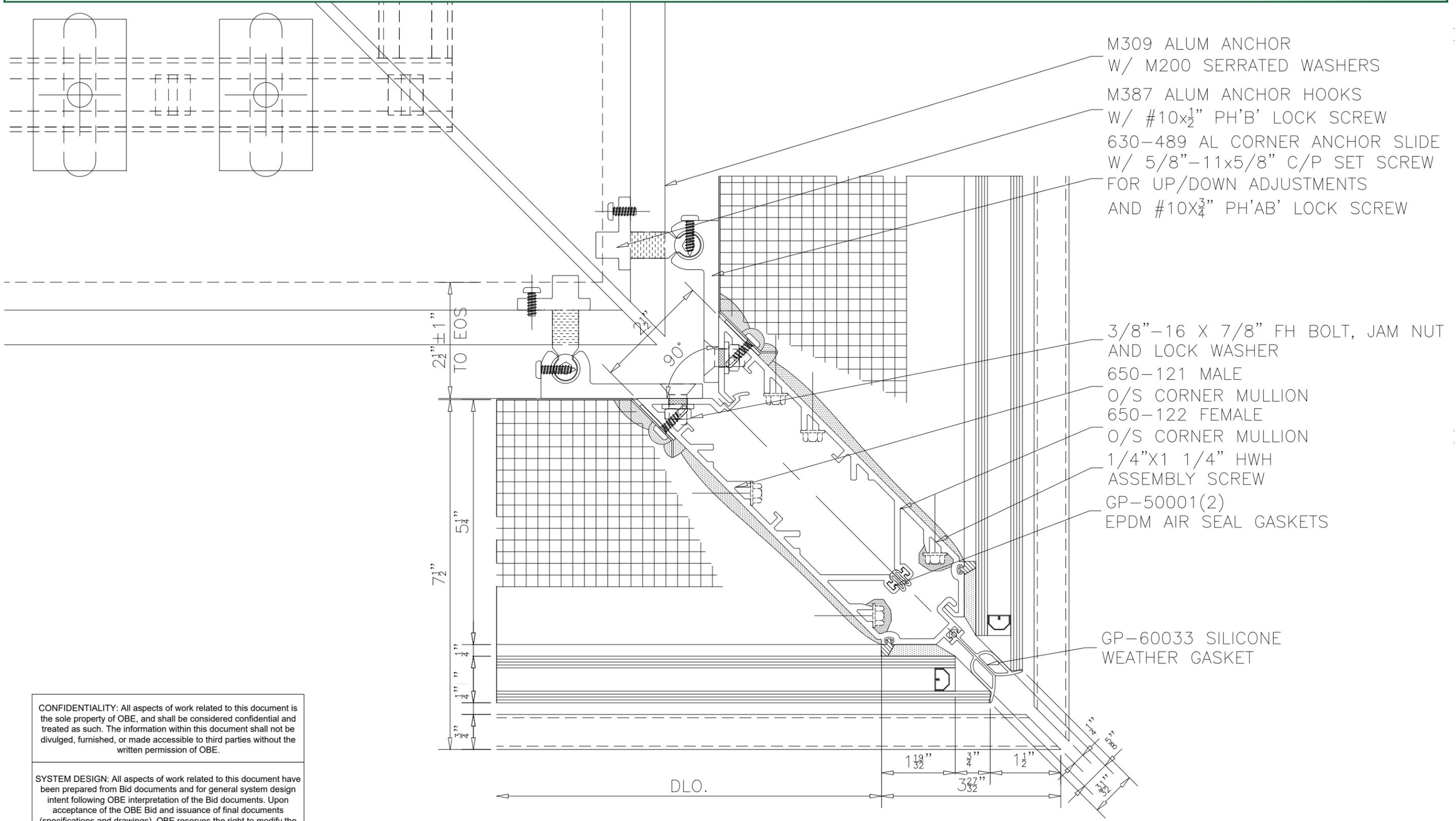


6500 Series Arctic CW - 90° O/S Corner Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



- M309 ALUM ANCHOR
W/ M200 SERRATED WASHERS
- M387 ALUM ANCHOR HOOKS
W/ #10x $\frac{1}{2}$ " PH'B' LOCK SCREW
- 630-489 AL CORNER ANCHOR SLIDE
W/ 5/8"-11x5/8" C/P SET SCREW
FOR UP/DOWN ADJUSTMENTS
AND #10x $\frac{3}{4}$ " PH'AB' LOCK SCREW

- 3/8"-16 X 7/8" FH BOLT, JAM NUT
AND LOCK WASHER
- 650-121 MALE
O/S CORNER MULLION
- 650-122 FEMALE
O/S CORNER MULLION
- 1/4"X1 1/4" HWH
ASSEMBLY SCREW
- GP-50001(2)
EPDM AIR SEAL GASKETS

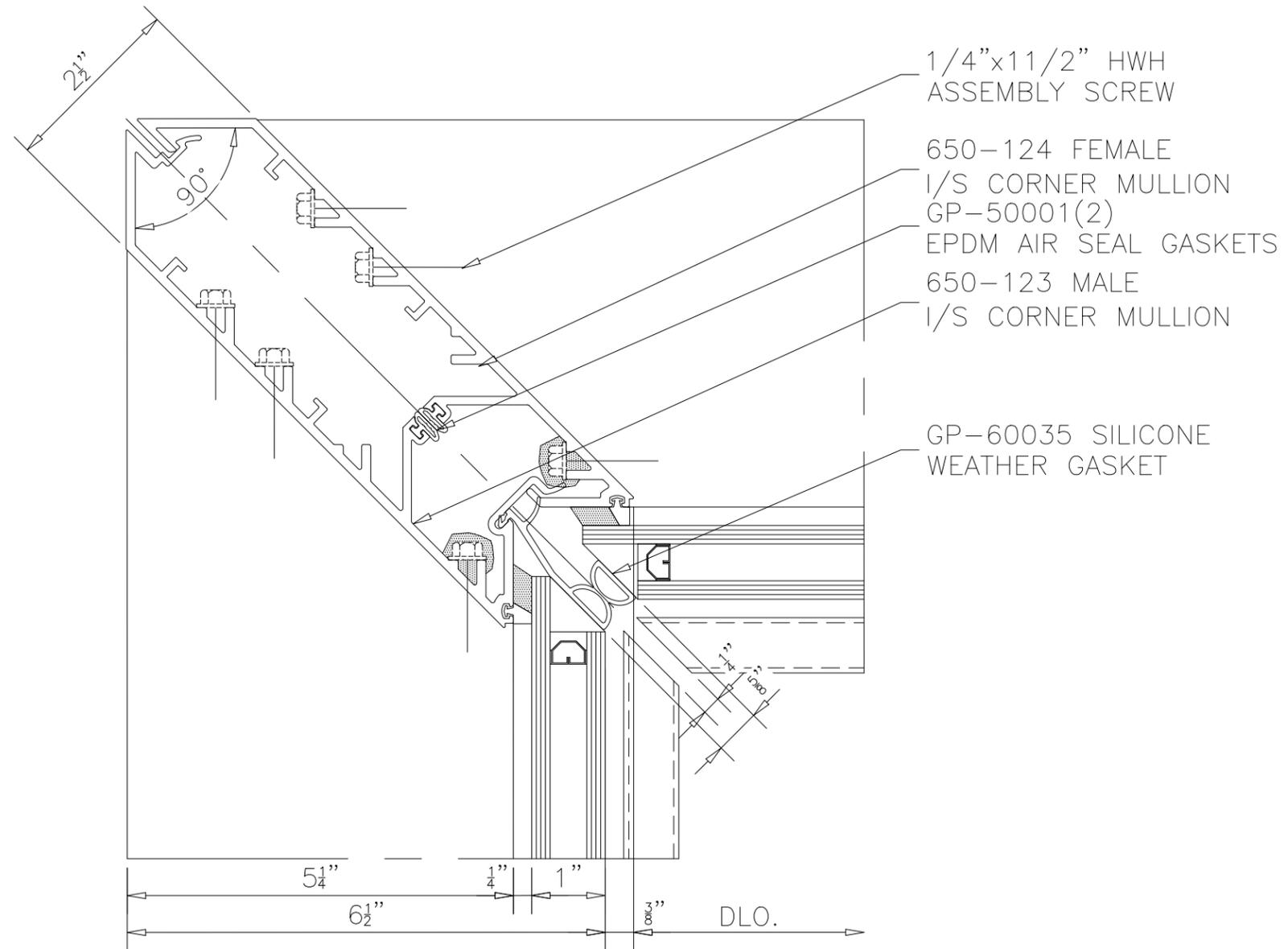
GP-60033 SILICONE
WEATHER GASKET

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6500 Series Arctic CW – 90° O/S Corner Mullion
At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

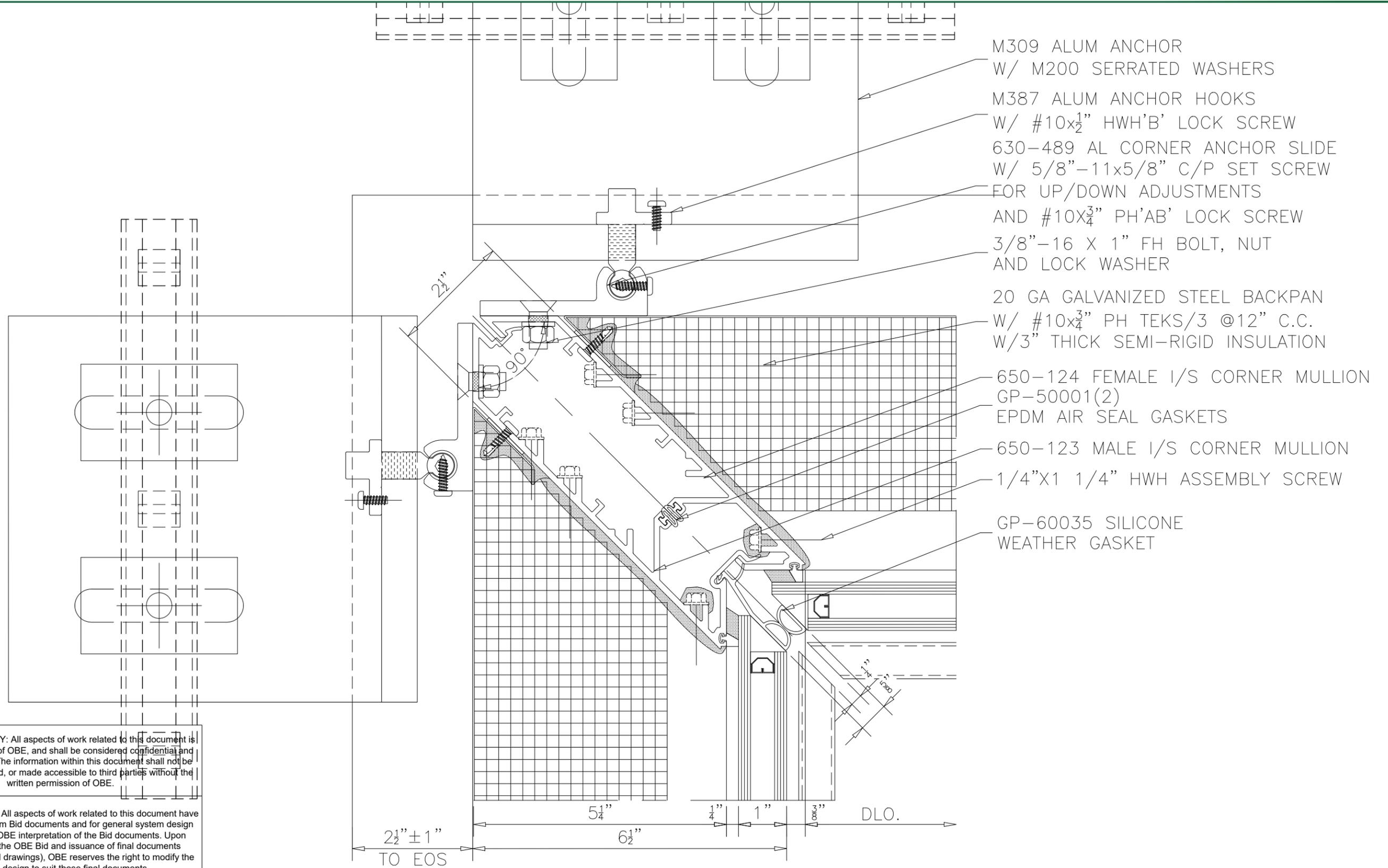


6500 Series Arctic CW – 90° I/S Corner Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



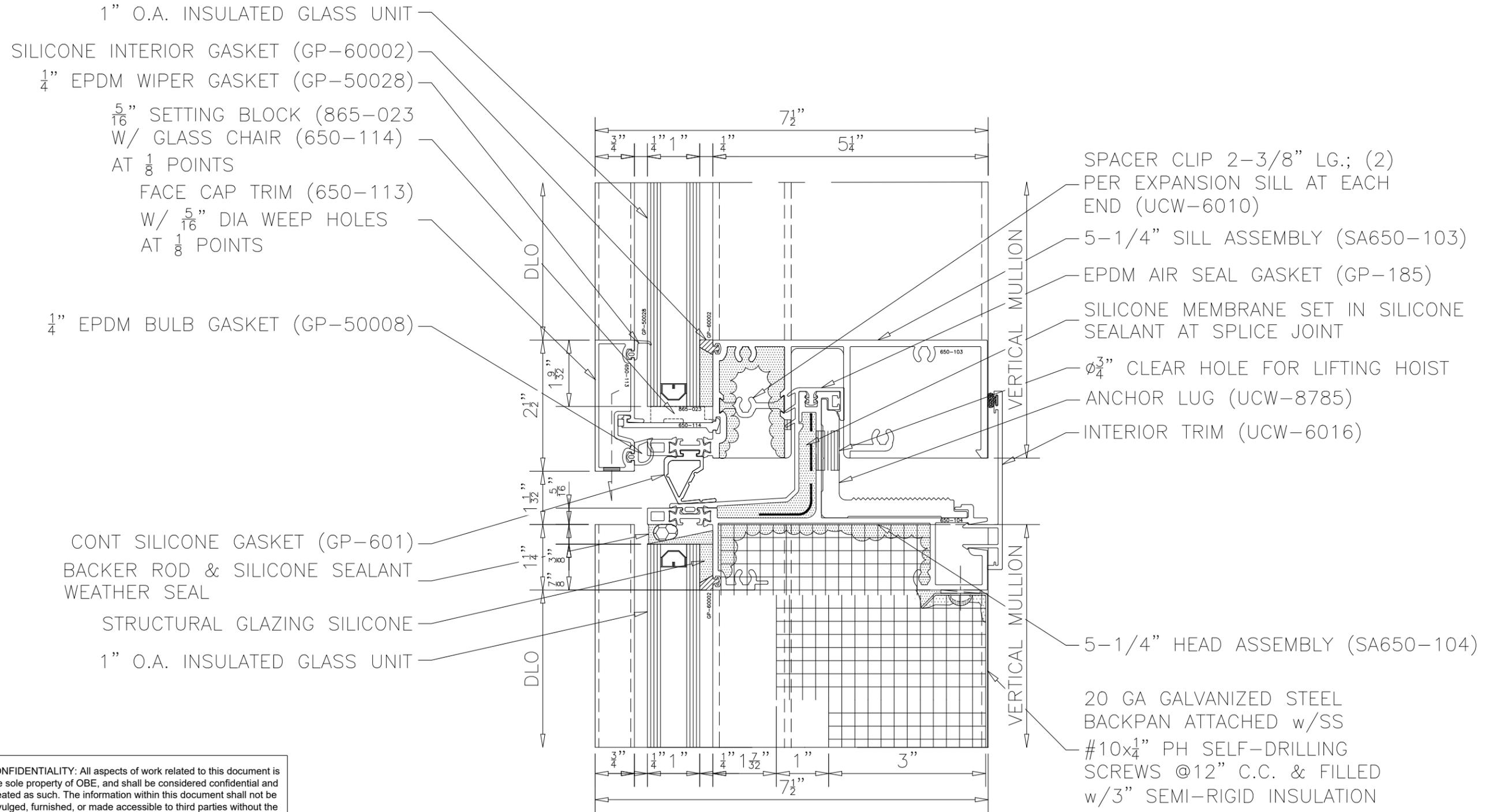
- M309 ALUM ANCHOR
W/ M200 SERRATED WASHERS
- M387 ALUM ANCHOR HOOKS
W/ #10x $\frac{1}{2}$ " HWH'B' LOCK SCREW
- 630-489 AL CORNER ANCHOR SLIDE
W/ 5/8"-11x5/8" C/P SET SCREW
FOR UP/DOWN ADJUSTMENTS
AND #10x $\frac{3}{4}$ " PH'AB' LOCK SCREW
- 3/8"-16 X 1" FH BOLT, NUT
AND LOCK WASHER
- 20 GA GALVANIZED STEEL BACKPAN
W/ #10x $\frac{3}{4}$ " PH TEKS/3 @12" C.C.
W/3" THICK SEMI-RIGID INSULATION
- 650-124 FEMALE I/S CORNER MULLION
GP-50001(2)
- EPDM AIR SEAL GASKETS
- 650-123 MALE I/S CORNER MULLION
- 1/4"x1 1/4" HWH ASSEMBLY SCREW
- GP-60035 SILICONE
WEATHER GASKET

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6500 Series Arctic CW - 90° I/S Corner Mullion
At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



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6500 Series Arctic CW – Capped Expansion Horizontal
At Vision Over Spandrel (Standard Backpan Option)

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

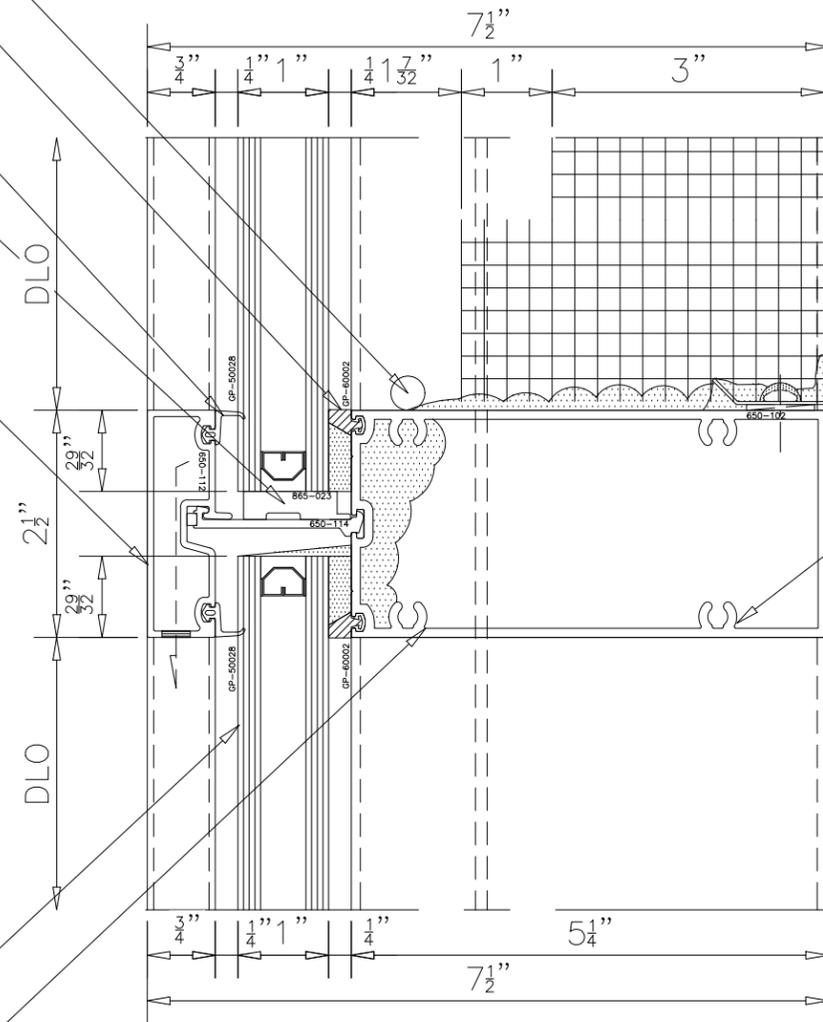
DRAIN/VENT HOLE

GP-60002 SILICONE INTERIOR GASKET

1/4" EPDM WIPER GASKET (GP-50028)

5/16" SETTING BLOCK (865-023)
W/ GLASS CHAIR (650-114)
AT 1/8" POINTS

FACE CAP TRIM (650-112)
W/ 5/16" DIA WEEP HOLES
AT 1/8" POINTS



20 GA GALVANIZED STEEL
BACKPAN ATTACHED w/SS
#10x1/4" PH SELF-DRILLING
SCREWS @12" C.C. & FILLED
w/3" SEMI-RIGID INSULATION

5-1/4" HORIZONTAL
SSG (650-102)

1" O.A. INSULATED GLASS UNIT

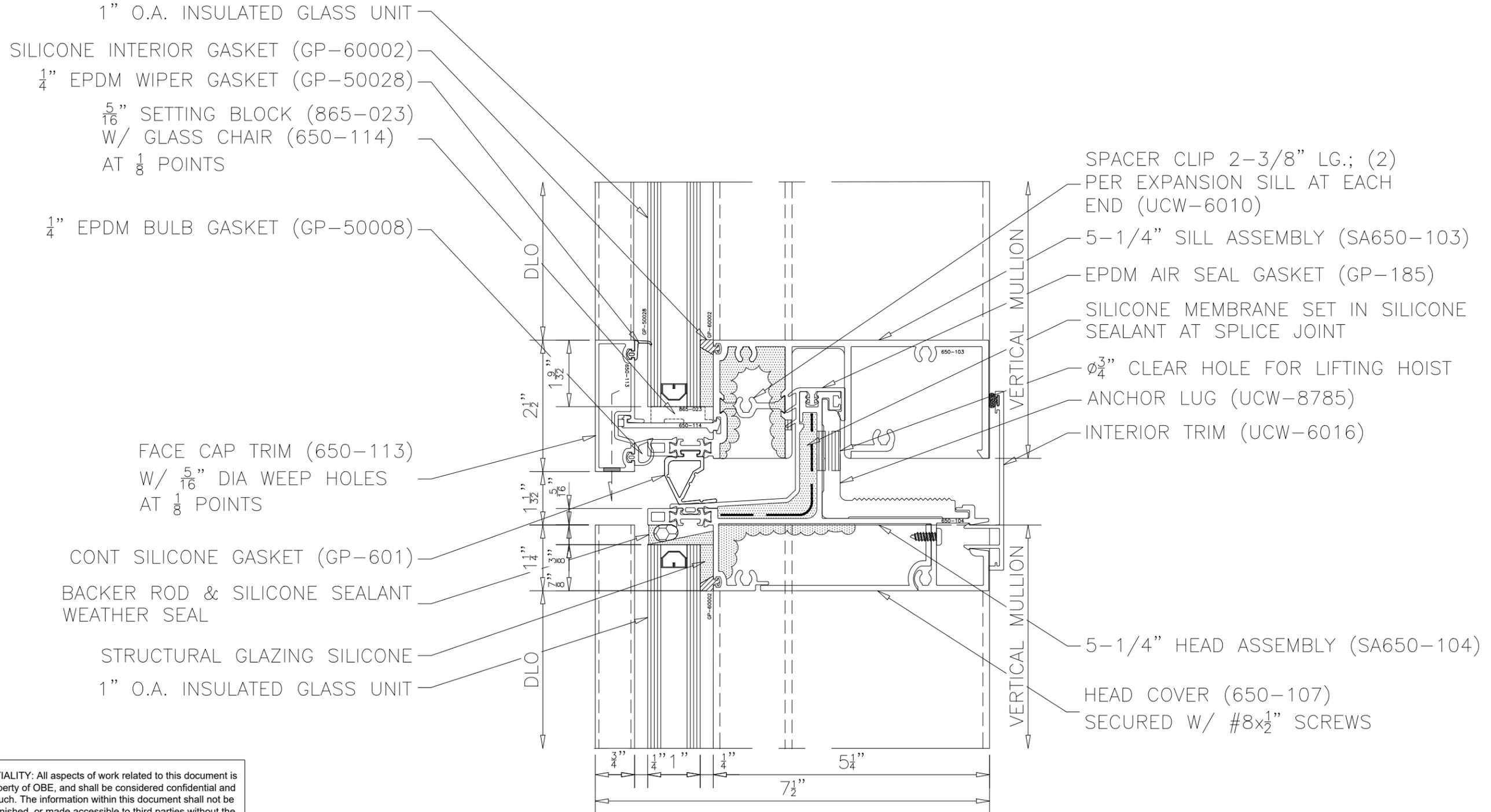
5-1/4" HORIZONTAL
MULLION (650-102)

6500 Series Arctic CW – Capped Transom Horizontal
At Spandrel Over Vision (Standard Backpan Option)

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

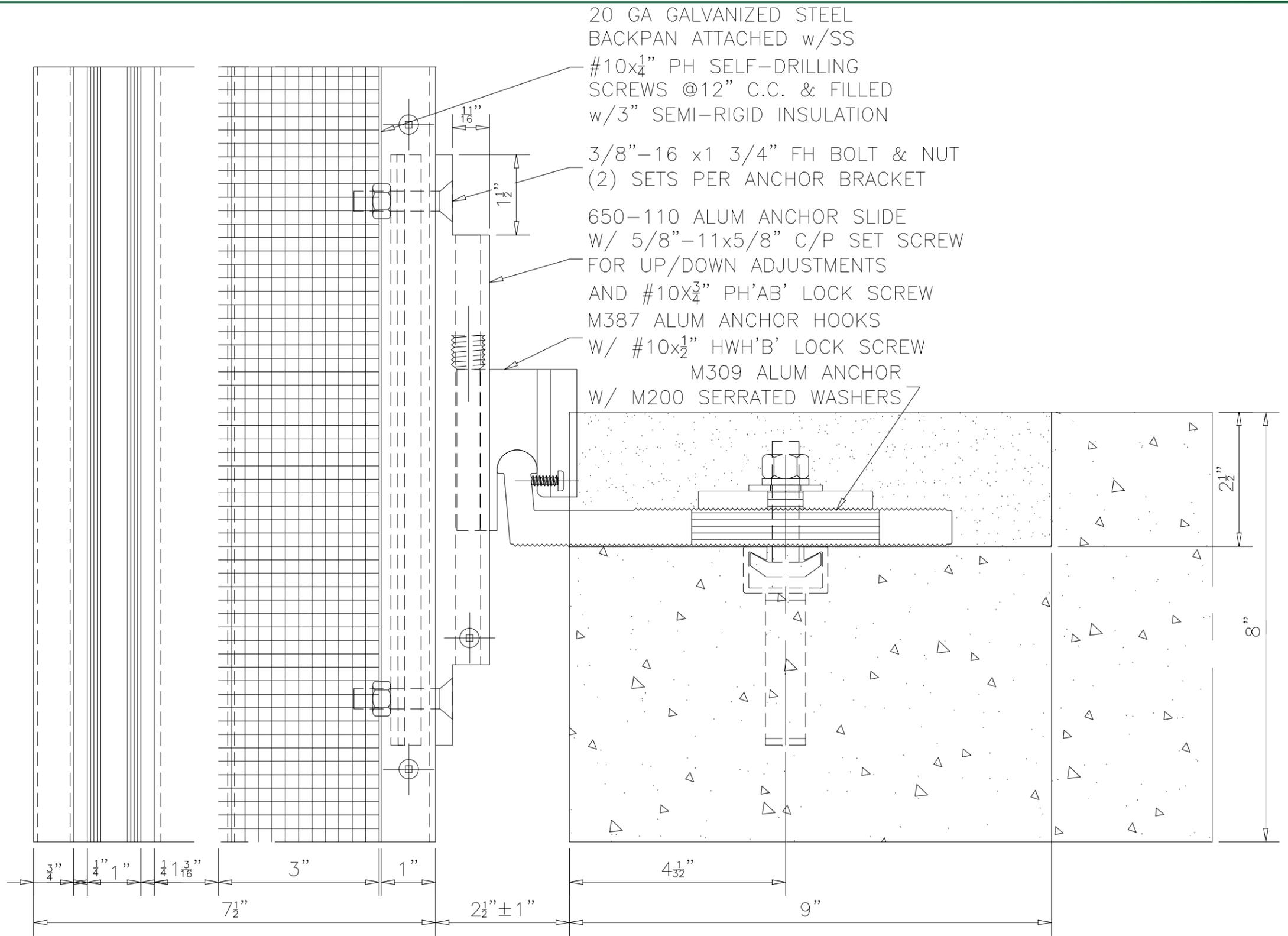


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6500 Series Arctic CW – Capped Expansion Horizontal
At Vision Over Vision

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

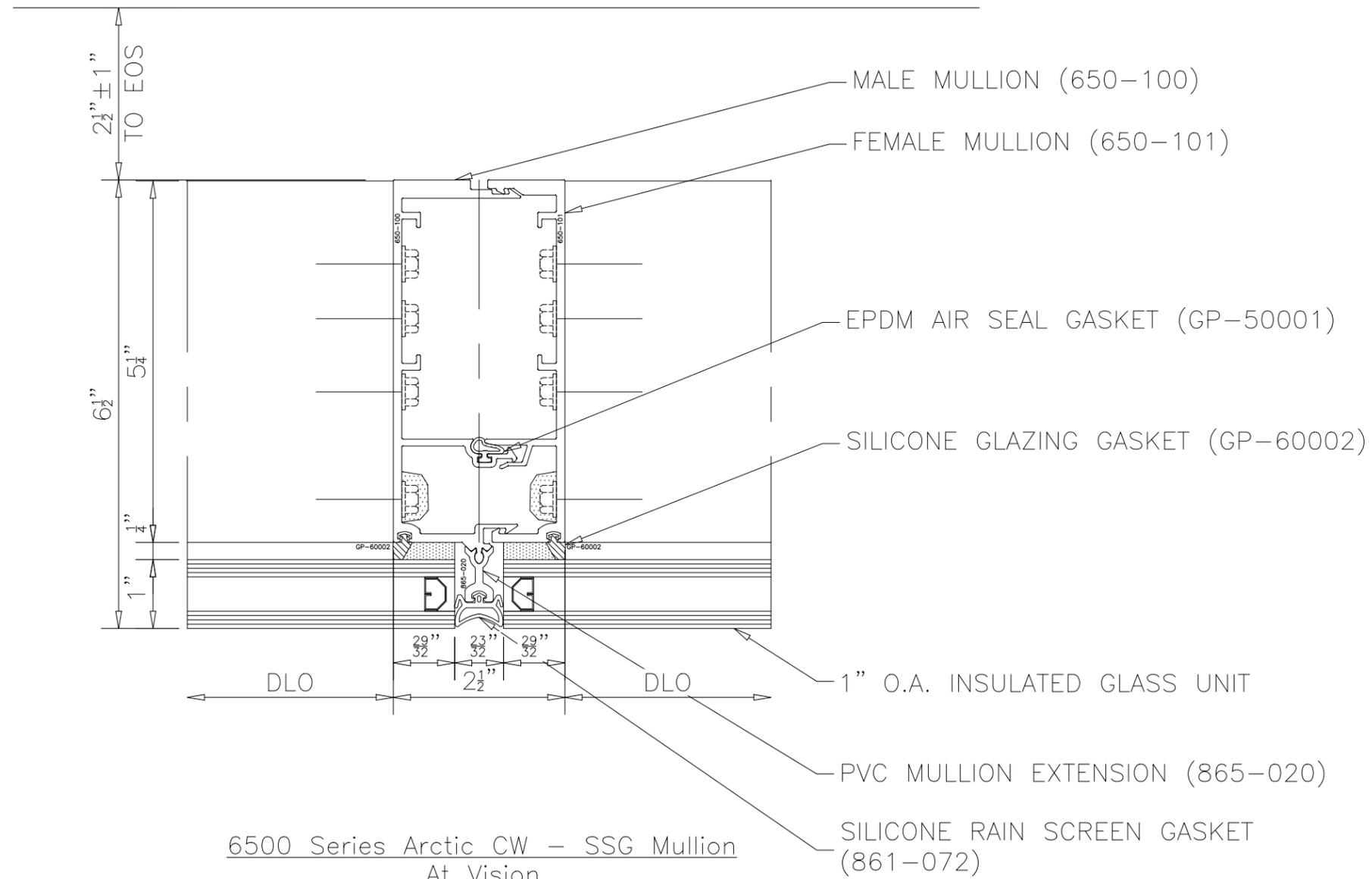


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6500 Series Arctic CW – Capped Mullion Anchor At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

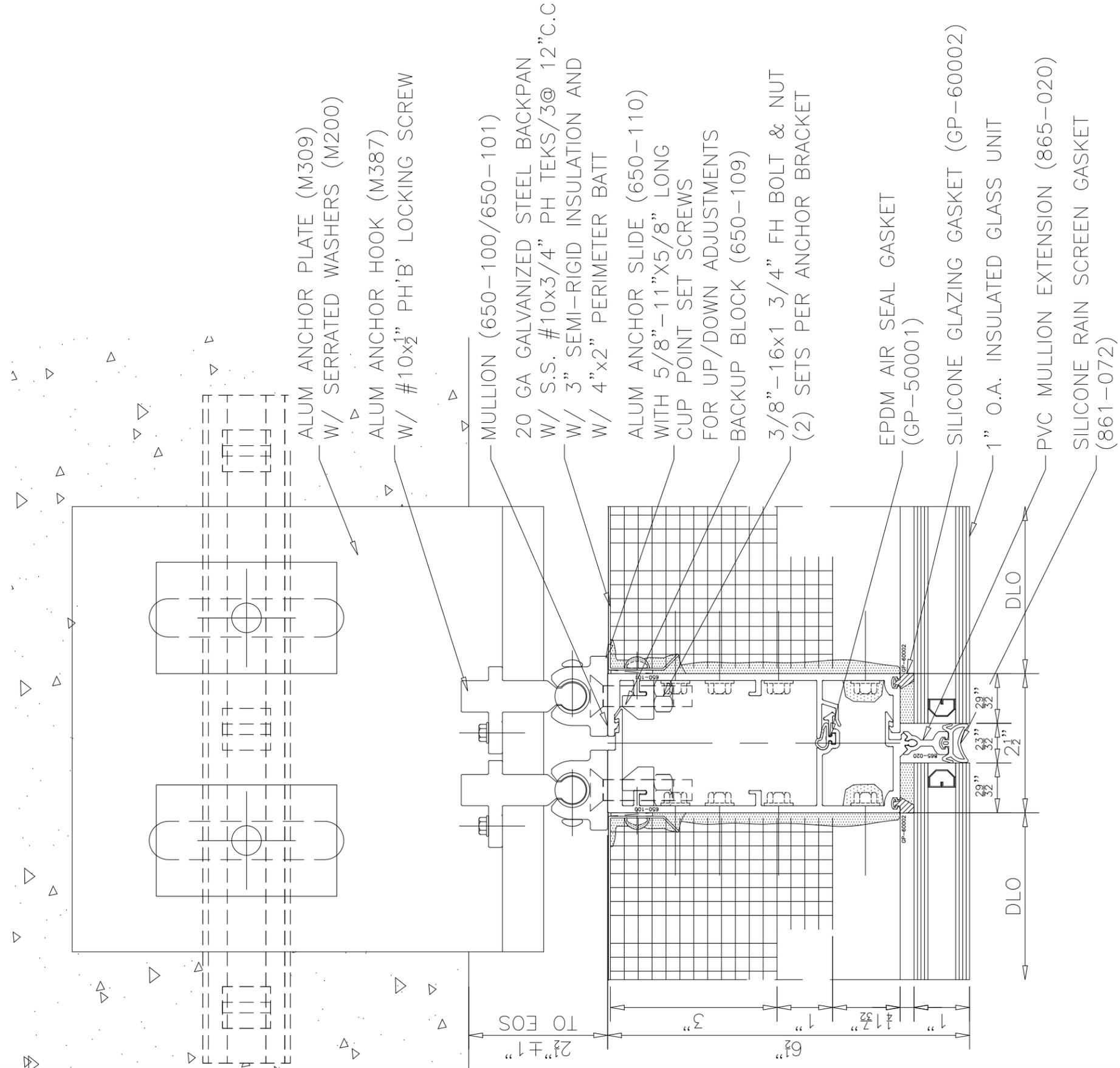


6500 Series Arctic CW - SSG Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

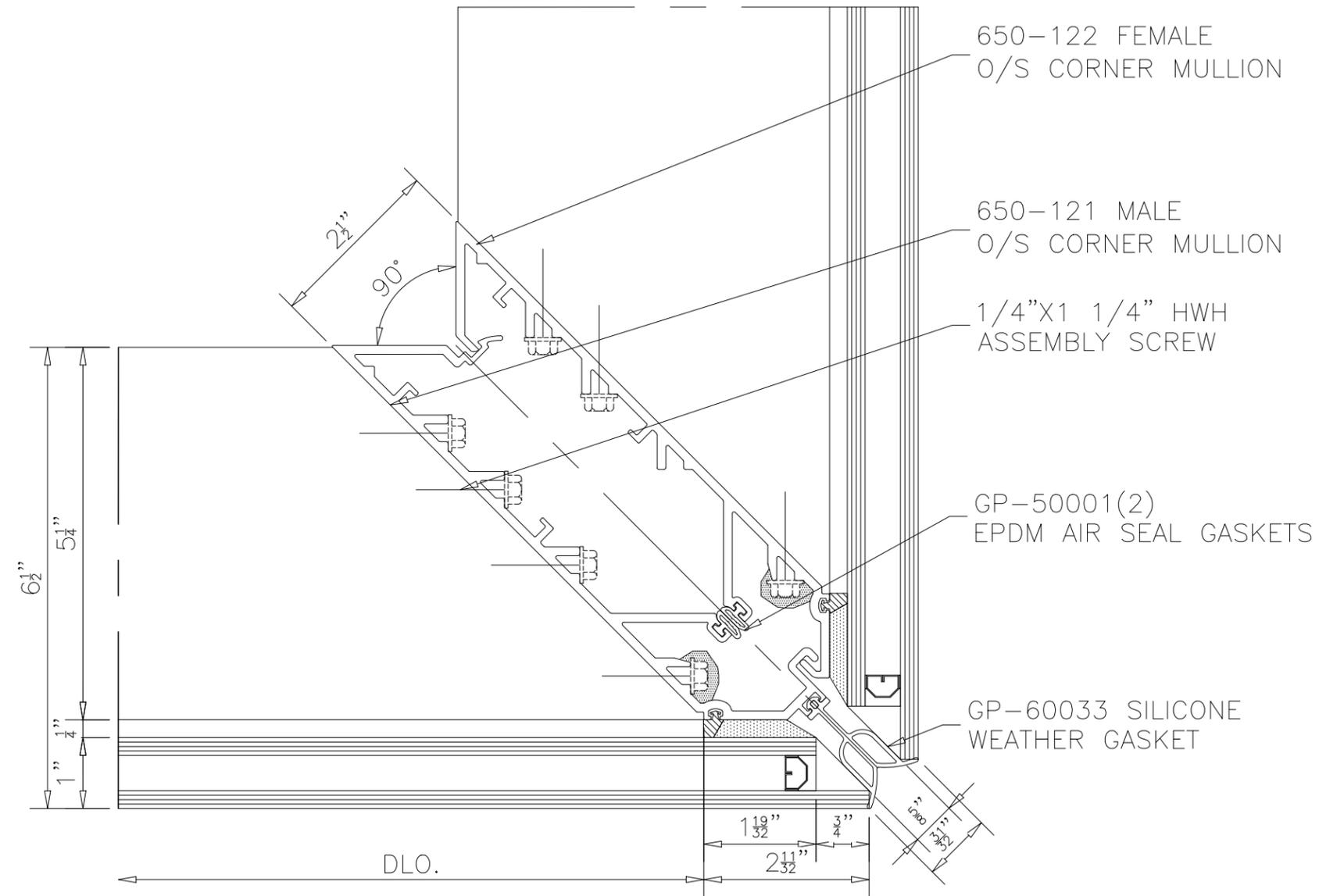


6500 Series Arctic CW - SSG Mullion
 At Spandrel (Standard Backpan Option)

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

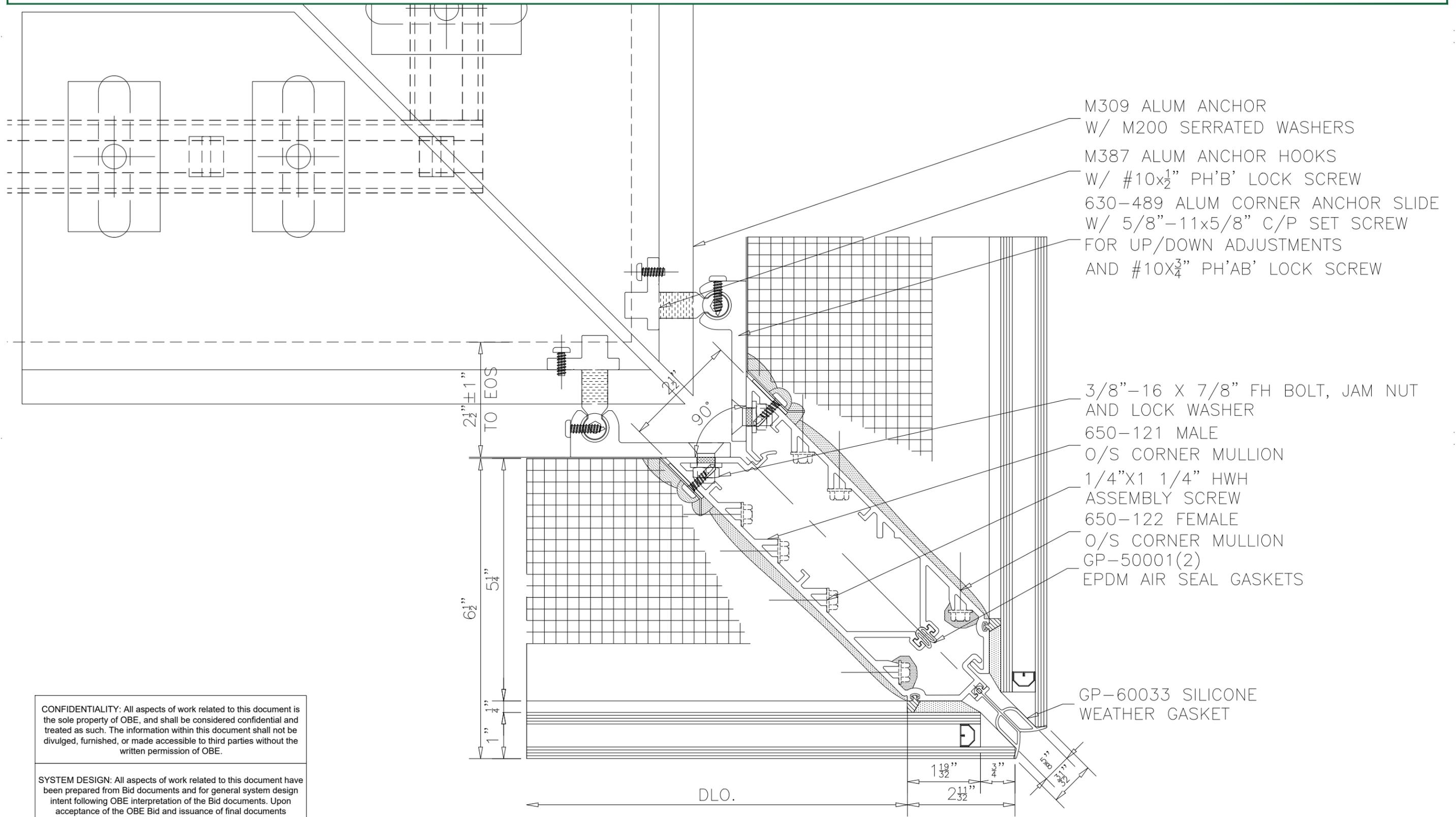


6500 Series Arctic CW - 90° O/S Corner Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

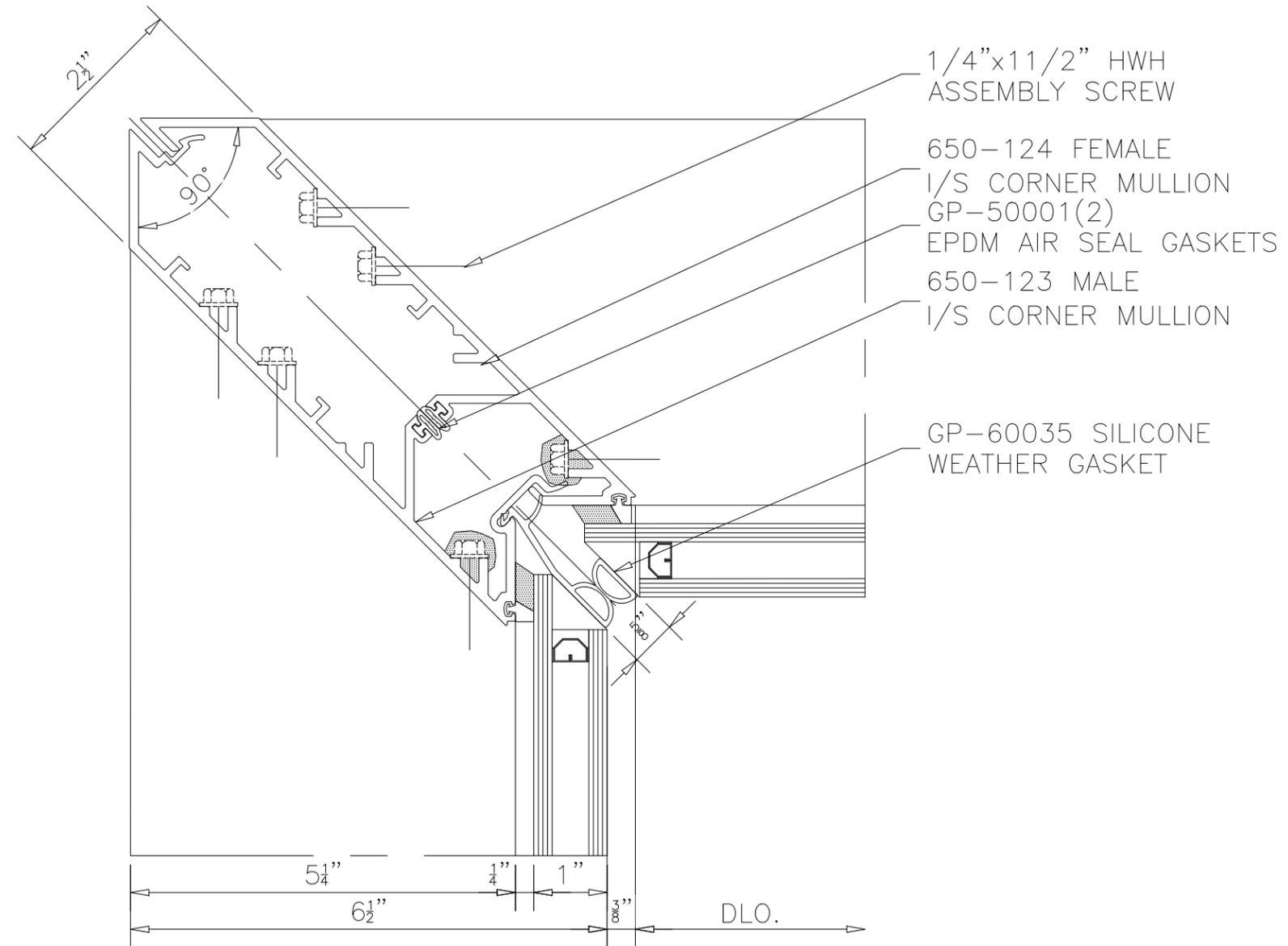


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6500 Series Arctic CW – 90° O/S Corner Mullion At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

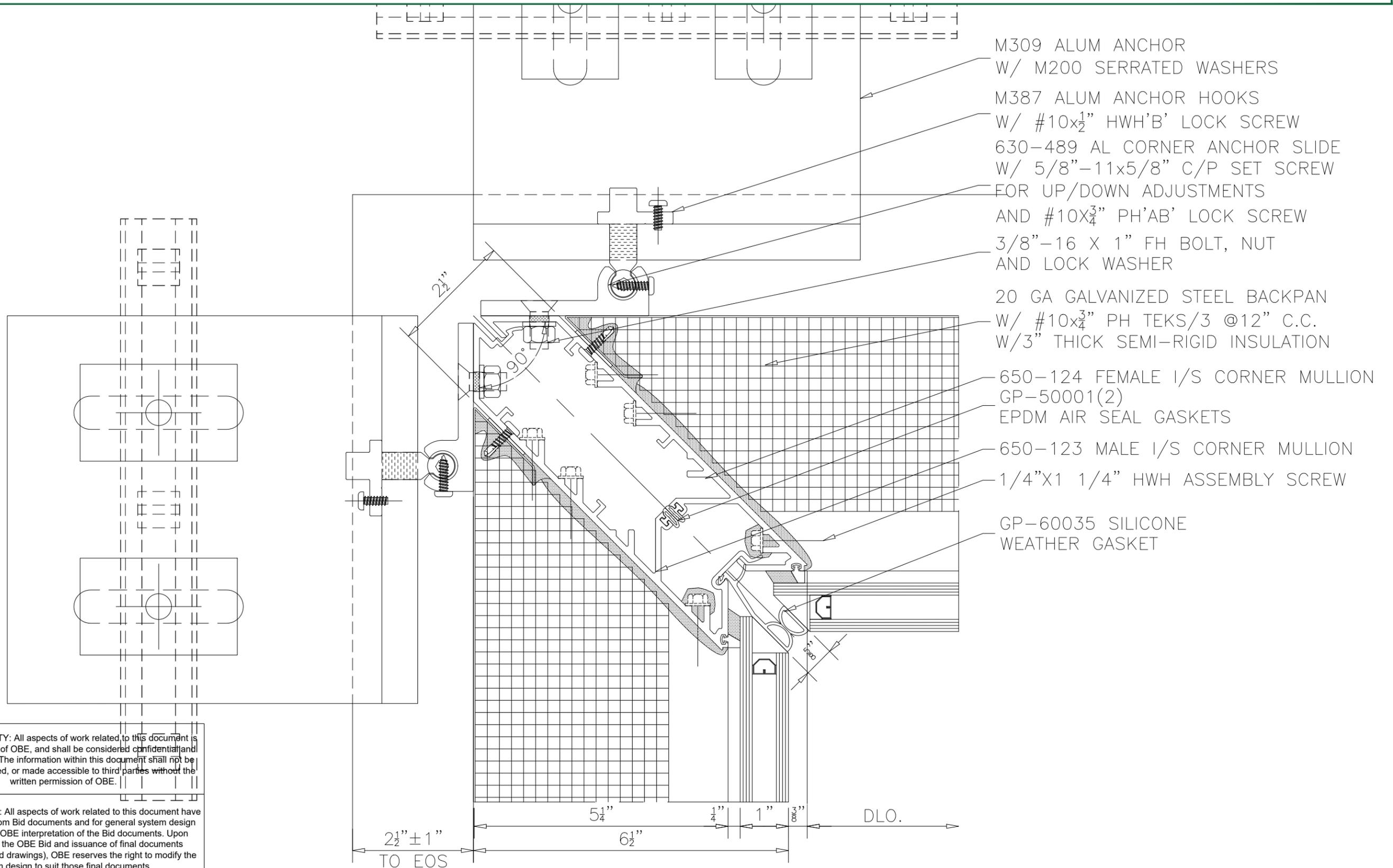


6500 Series Arctic CW - 90° I/S Corner Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



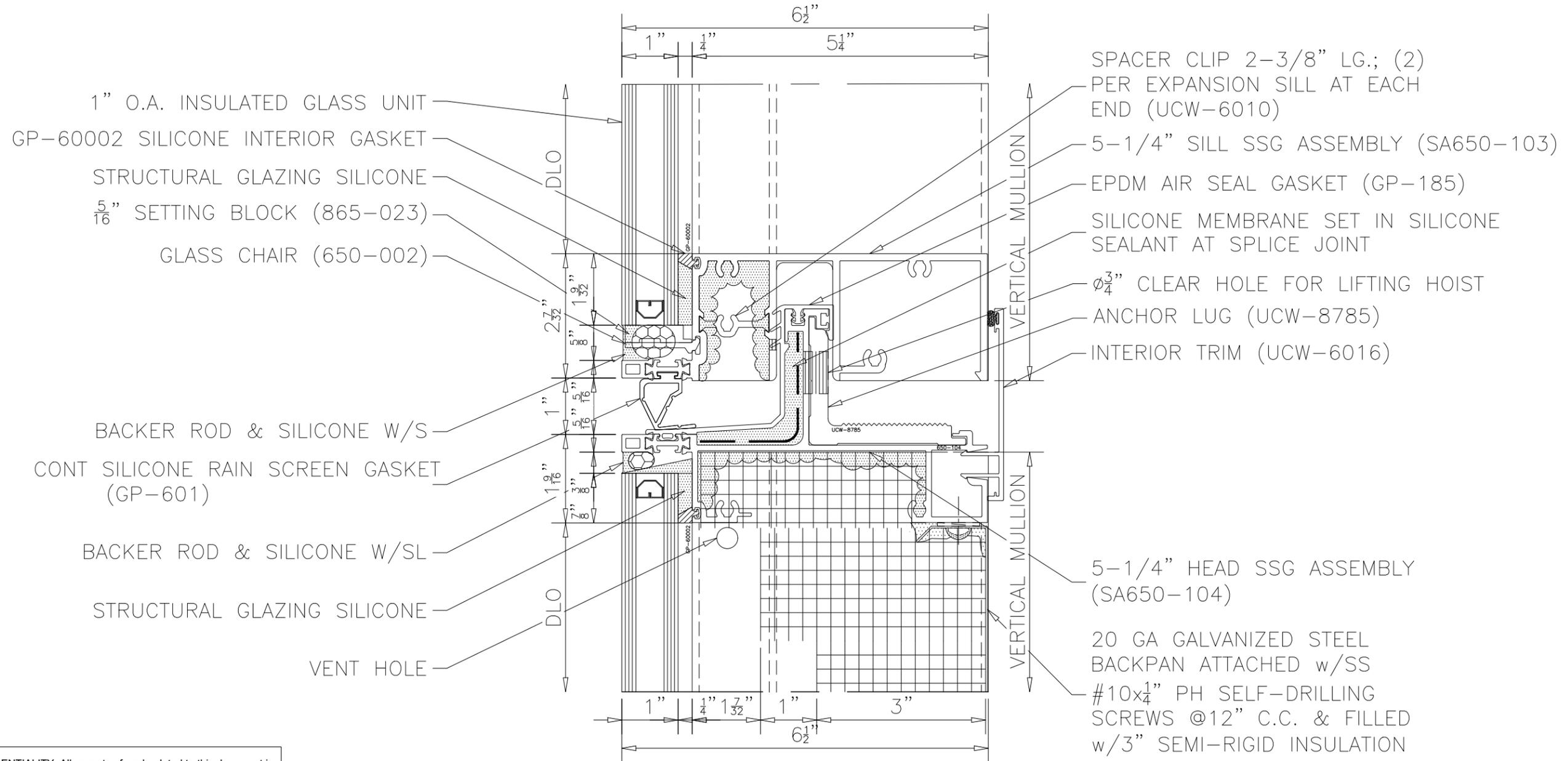
- M309 ALUM ANCHOR
W/ M200 SERRATED WASHERS
- M387 ALUM ANCHOR HOOKS
W/ #10x $\frac{1}{2}$ " HWH'B' LOCK SCREW
- 630-489 AL CORNER ANCHOR SLIDE
W/ 5/8"-11x5/8" C/P SET SCREW
FOR UP/DOWN ADJUSTMENTS
AND #10x $\frac{3}{4}$ " PH'AB' LOCK SCREW
- 3/8"-16 X 1" FH BOLT, NUT
AND LOCK WASHER
- 20 GA GALVANIZED STEEL BACKPAN
W/ #10x $\frac{3}{4}$ " PH TEKS/3 @12" C.C.
W/3" THICK SEMI-RIGID INSULATION
- 650-124 FEMALE I/S CORNER MULLION
GP-50001(2)
- EPDM AIR SEAL GASKETS
- 650-123 MALE I/S CORNER MULLION
- 1/4"X1 1/4" HWH ASSEMBLY SCREW
- GP-60035 SILICONE
WEATHER GASKET

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6500 Series Arctic CW - 90° I/S Corner Mullion
At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

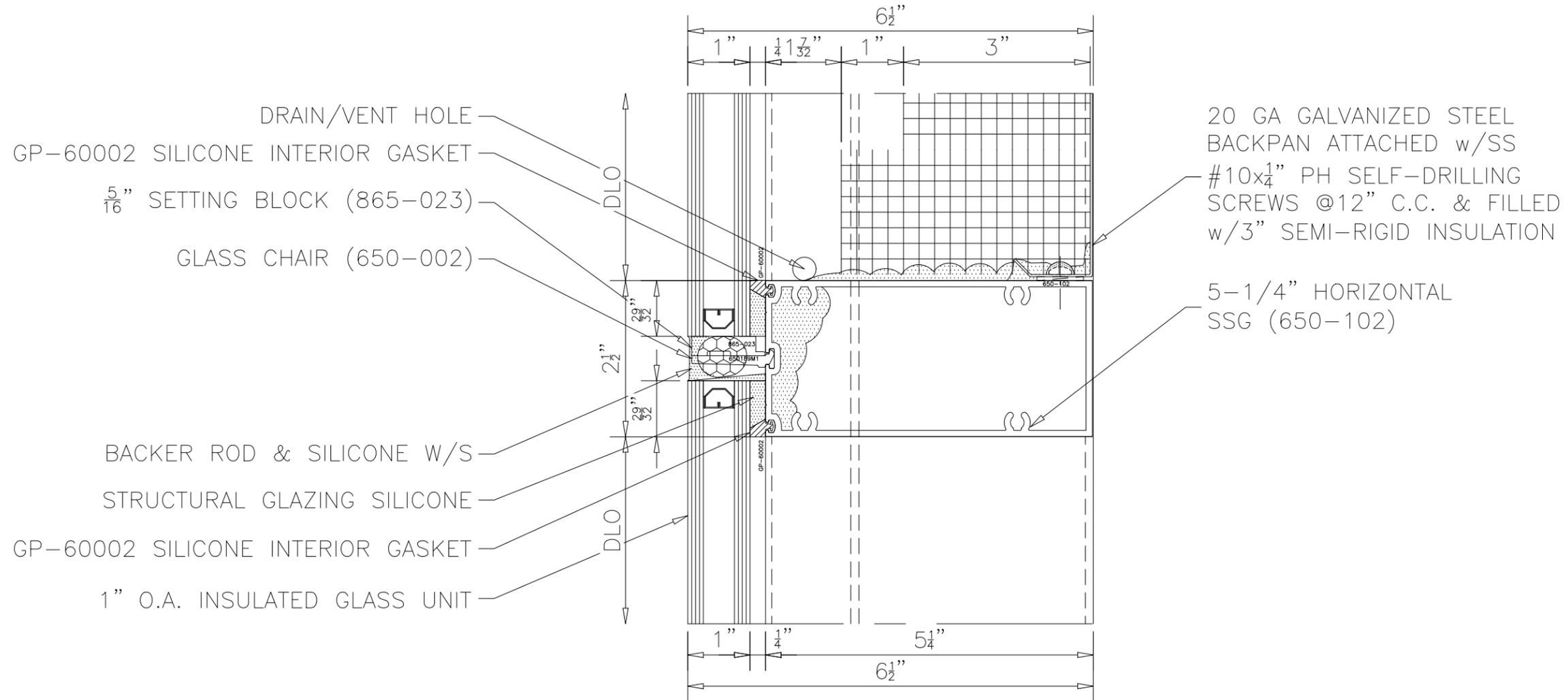


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6500 Series Arctic CW – SSG Expansion Horizontal
At Vision Over Spandrel (Standard Backpan Option)

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

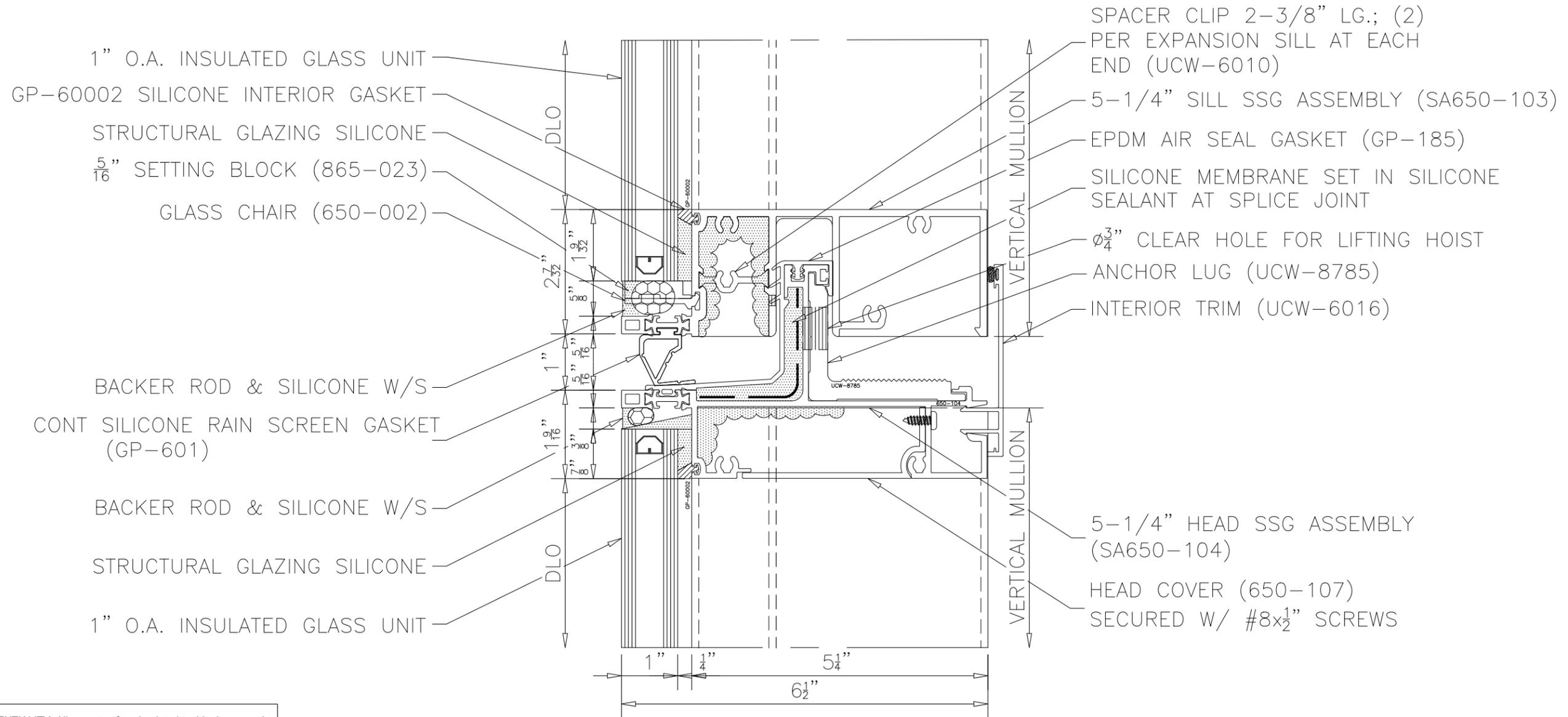


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6500 Series Arctic CW – SSG Transom Horizontal
At Spandrel Over Vision (Standard Backpan Option)

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

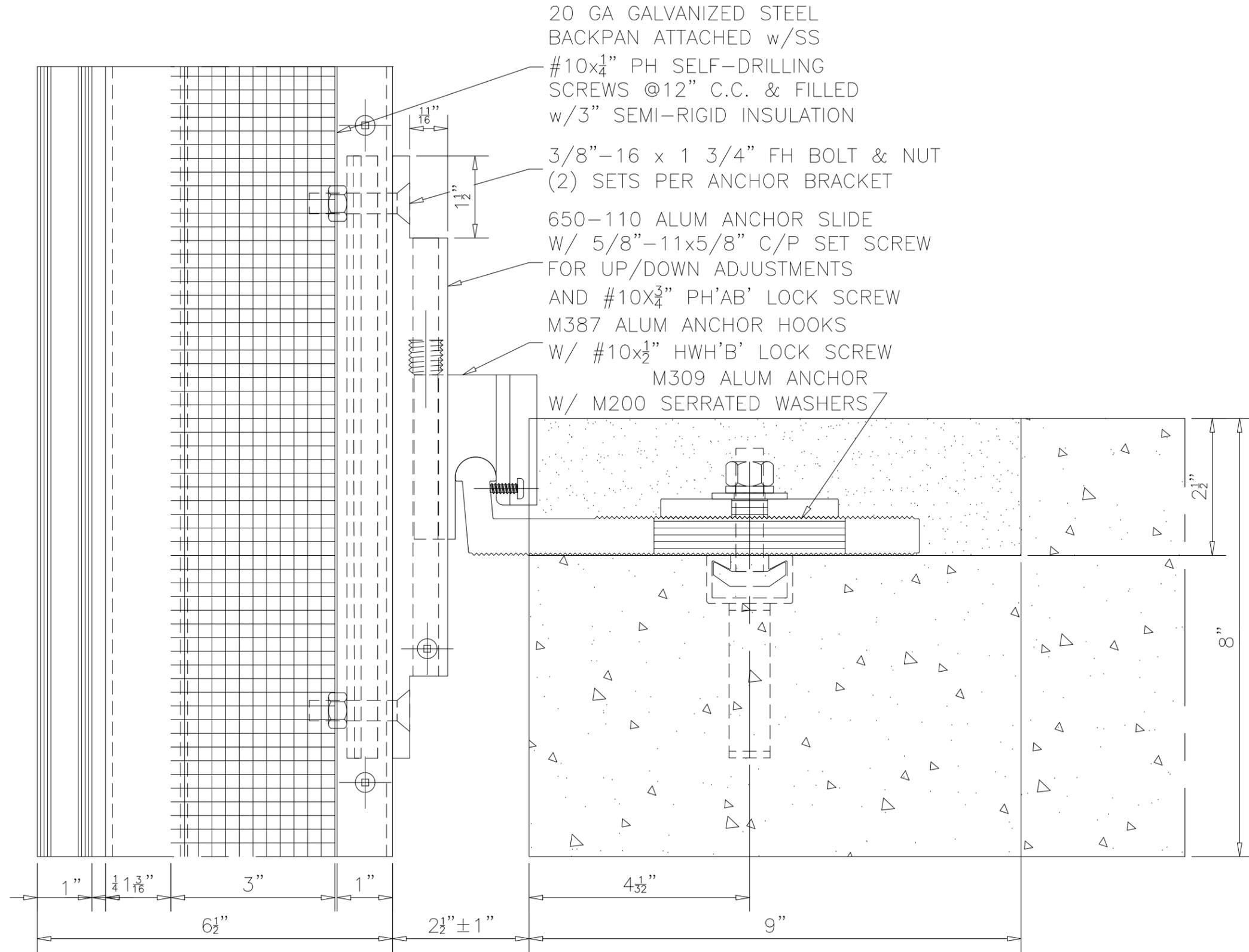


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6500 Series Arctic CW – SSG Expansion Horizontal
At Vision Over Vision

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

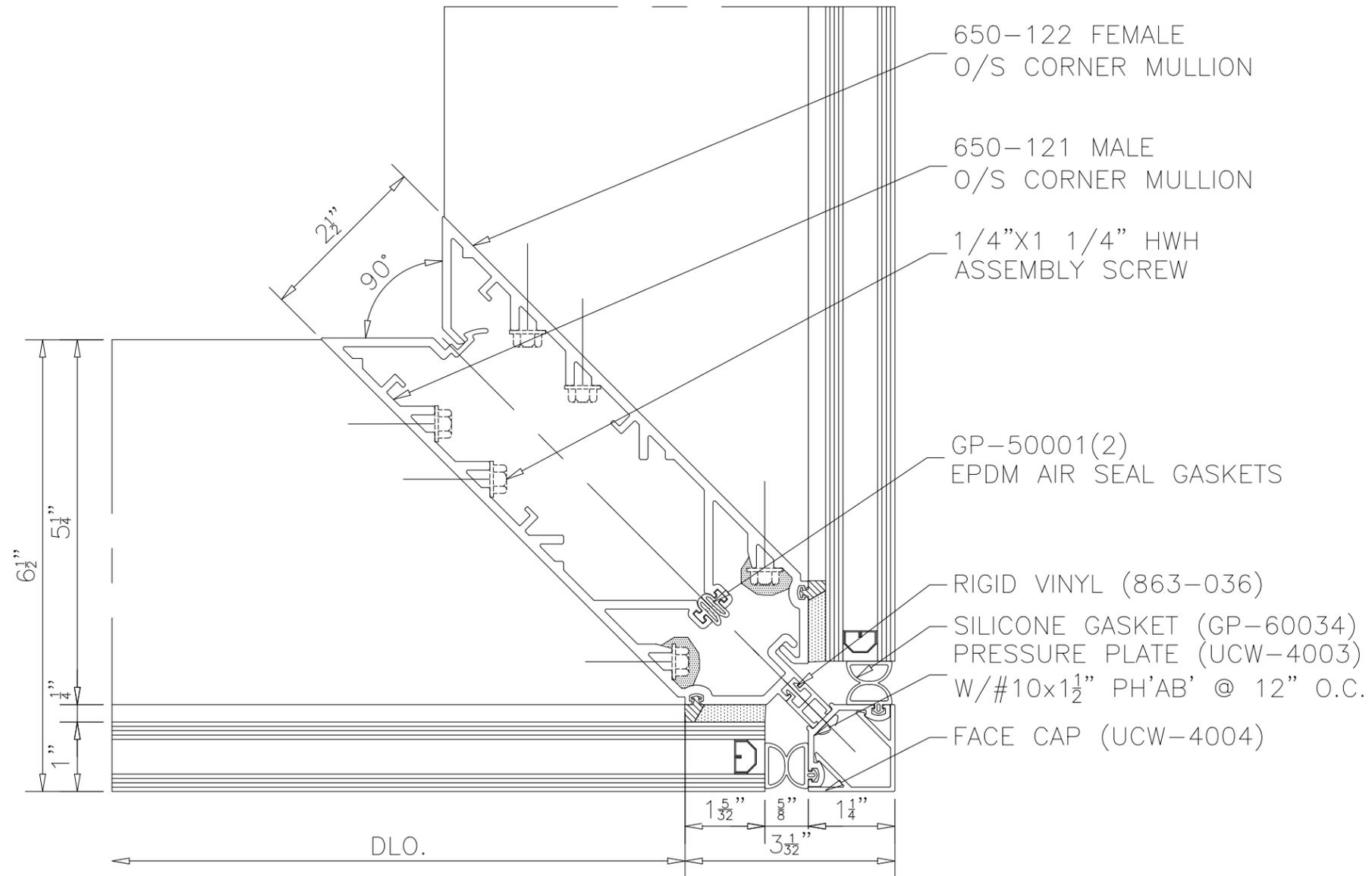


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6500 Series Arctic CW – SSG Mullion Anchor At Spandrel

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

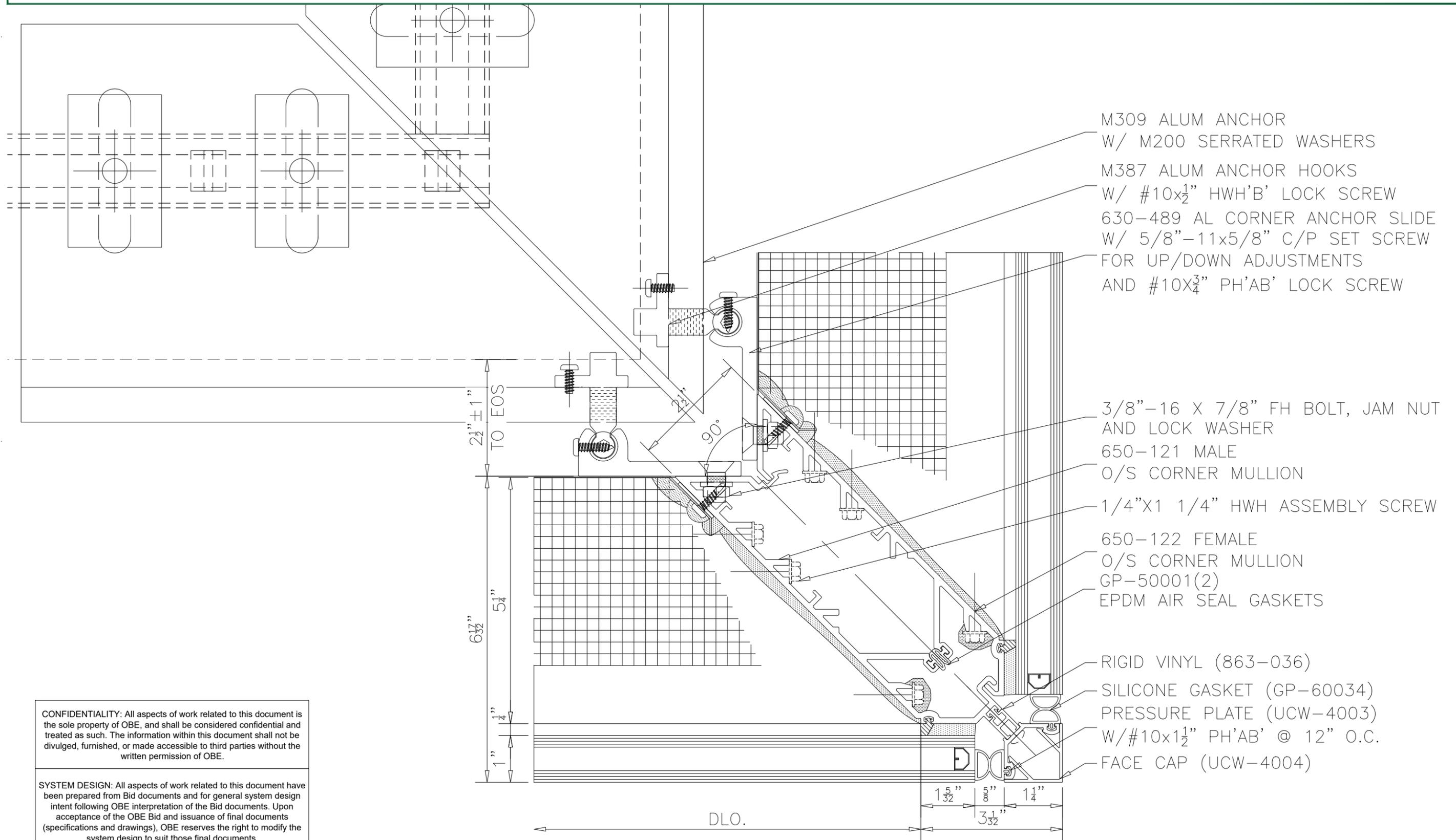


6500 Series Arctic CW - 90° O/S Corner Mullion
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



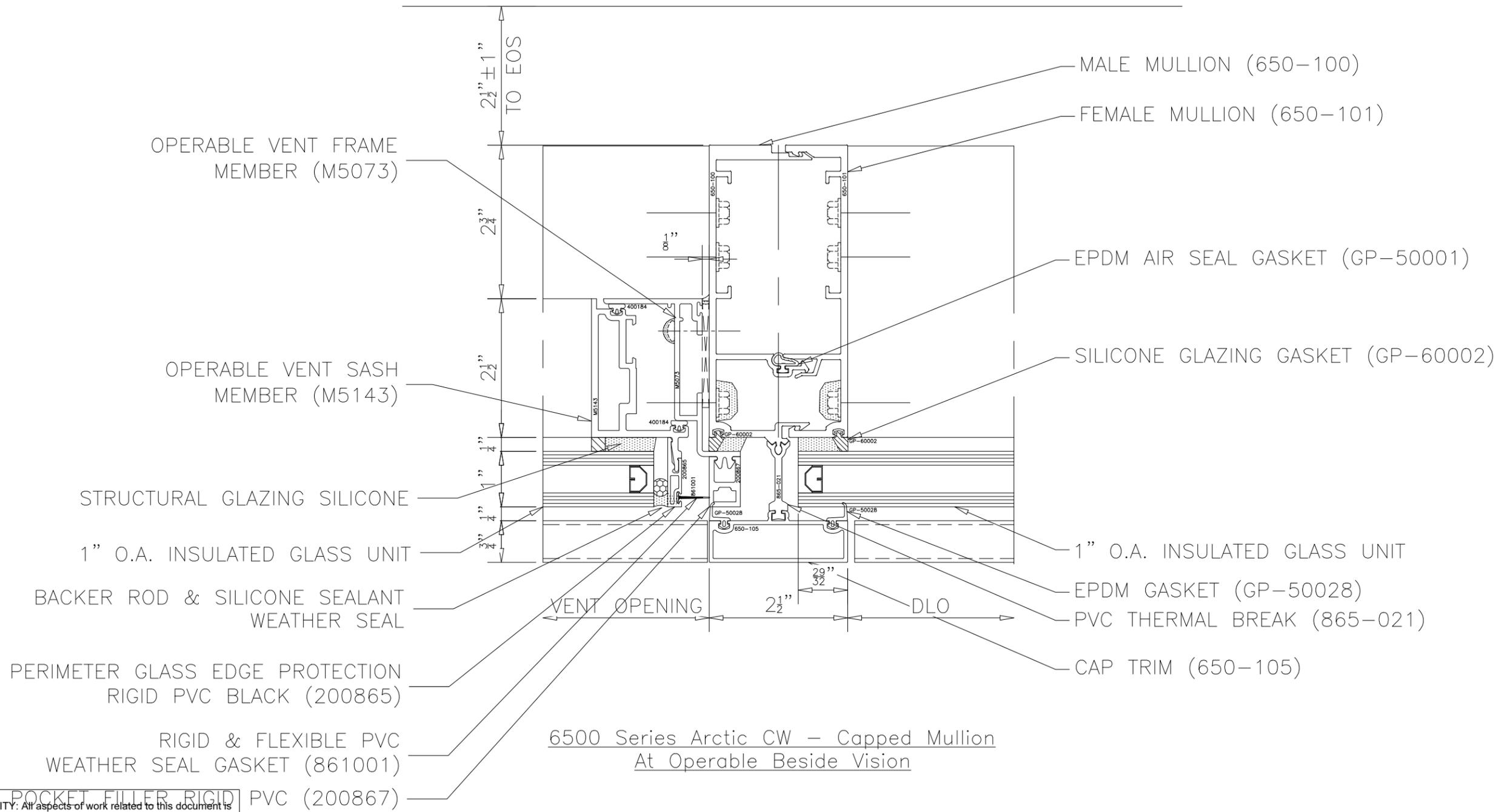
- M309 ALUM ANCHOR
W/ M200 SERRATED WASHERS
- M387 ALUM ANCHOR HOOKS
W/ #10x1/2" HWH'B' LOCK SCREW
- 630-489 AL CORNER ANCHOR SLIDE
W/ 5/8"-11x5/8" C/P SET SCREW
FOR UP/DOWN ADJUSTMENTS
AND #10x3/4" PH'AB' LOCK SCREW
- 3/8"-16 X 7/8" FH BOLT, JAM NUT
AND LOCK WASHER
- 650-121 MALE
O/S CORNER MULLION
- 1/4"x1 1/4" HWH ASSEMBLY SCREW
- 650-122 FEMALE
O/S CORNER MULLION
- GP-50001(2)
EPDM AIR SEAL GASKETS
- RIGID VINYL (863-036)
- SILICONE GASKET (GP-60034)
- PRESSURE PLATE (UCW-4003)
W/#10x1 1/2" PH'AB' @ 12" O.C.
- FACE CAP (UCW-4004)

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At Spandrel

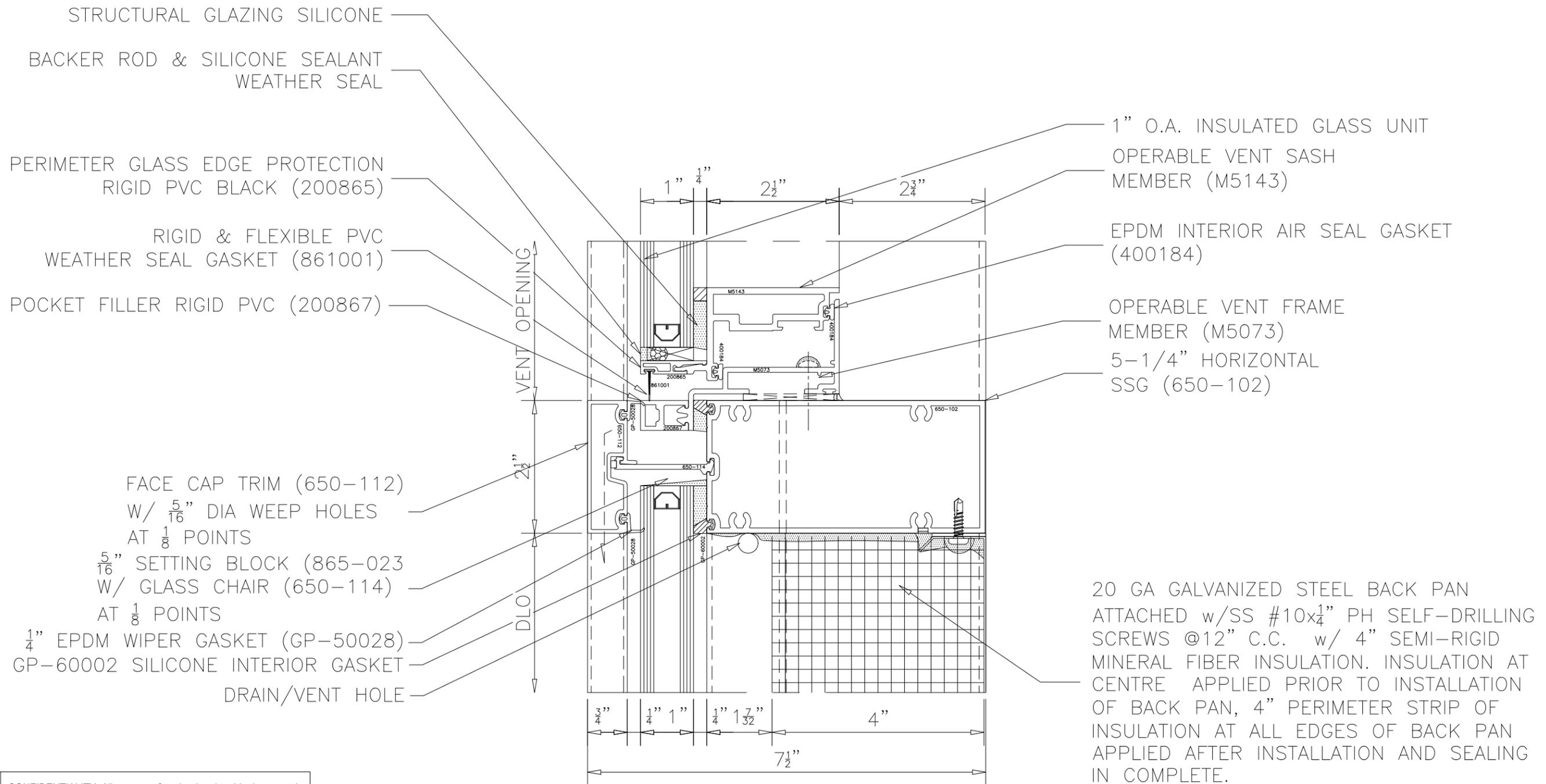
6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



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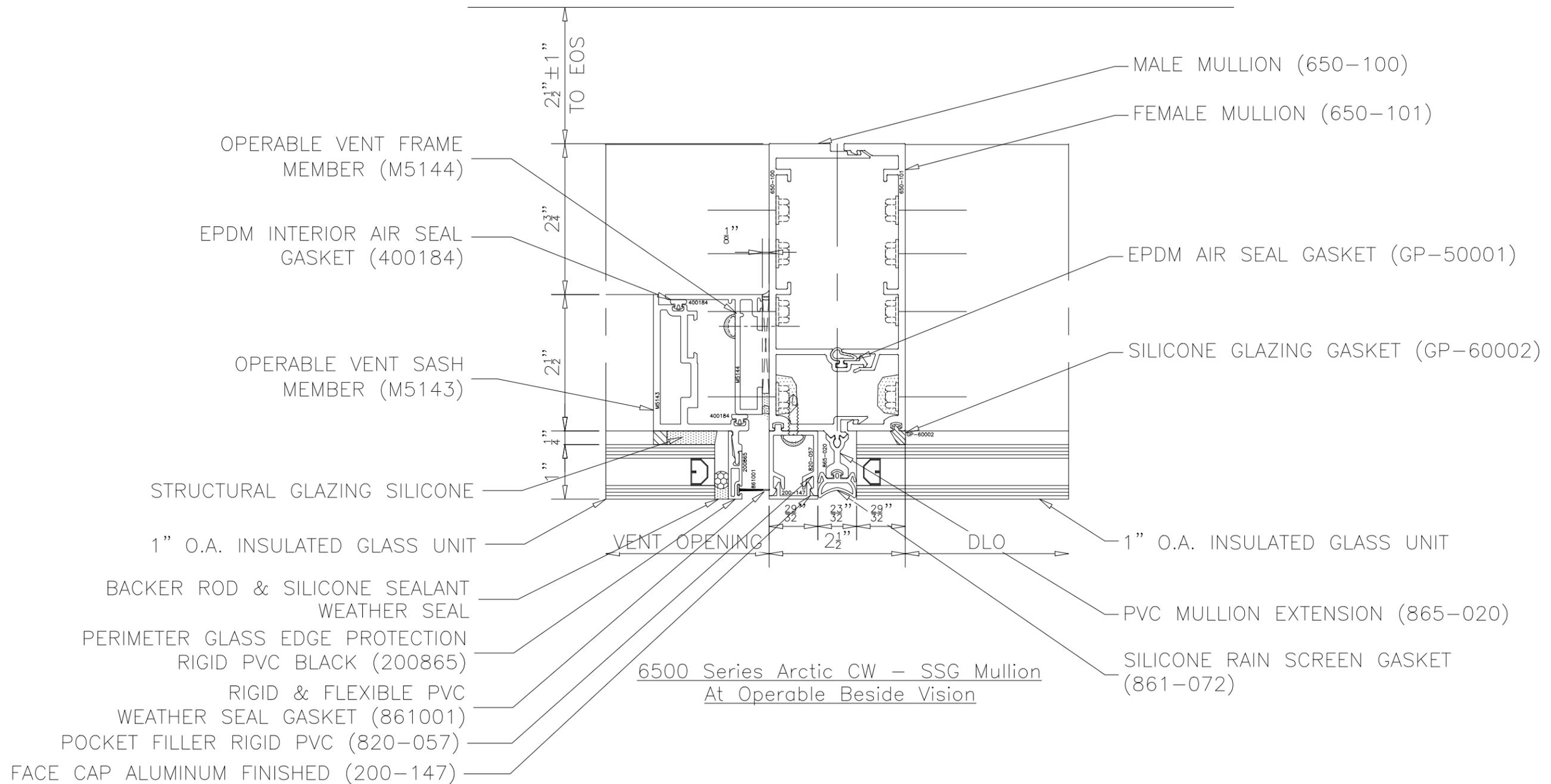


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6500 Series Arctic CW – Capped Tubular Horizontal At Operable Over Spandrel (Standard Backpan Option)

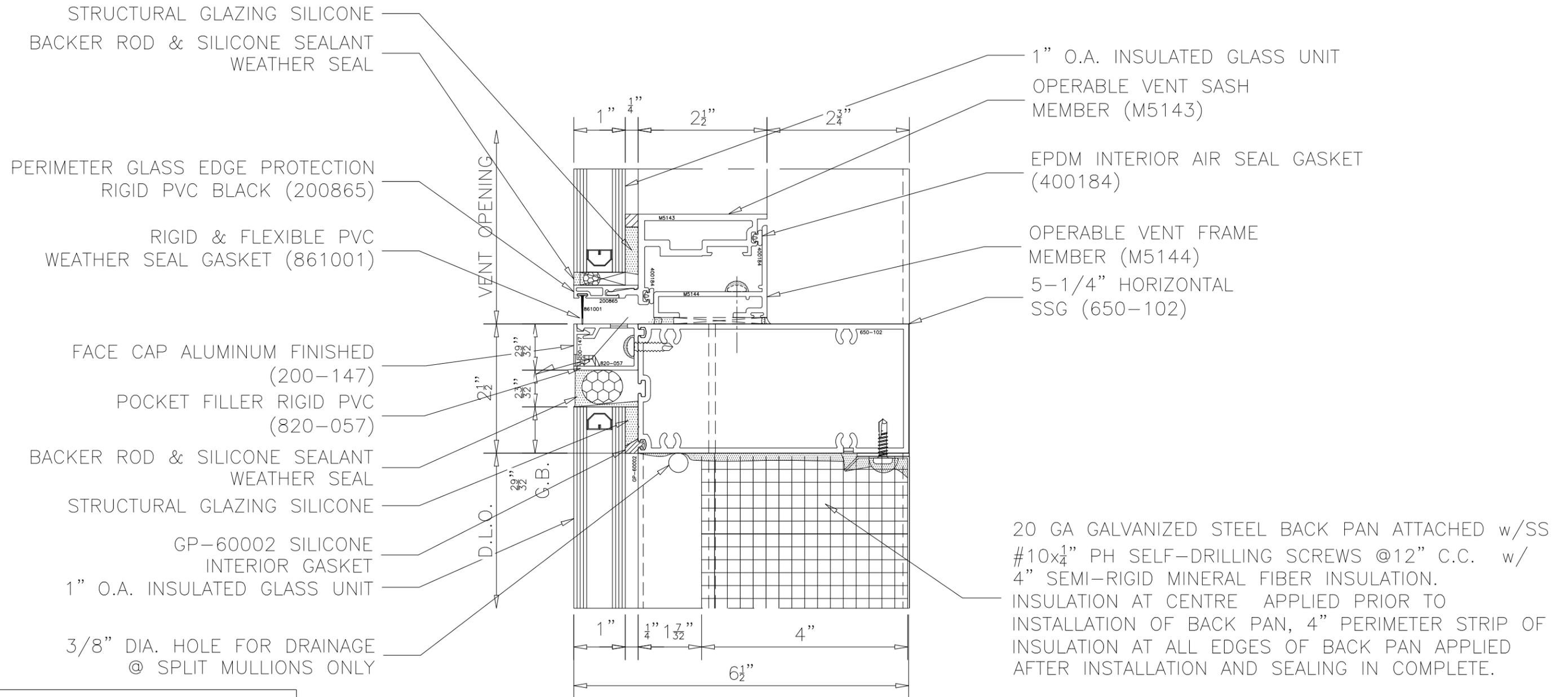
6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

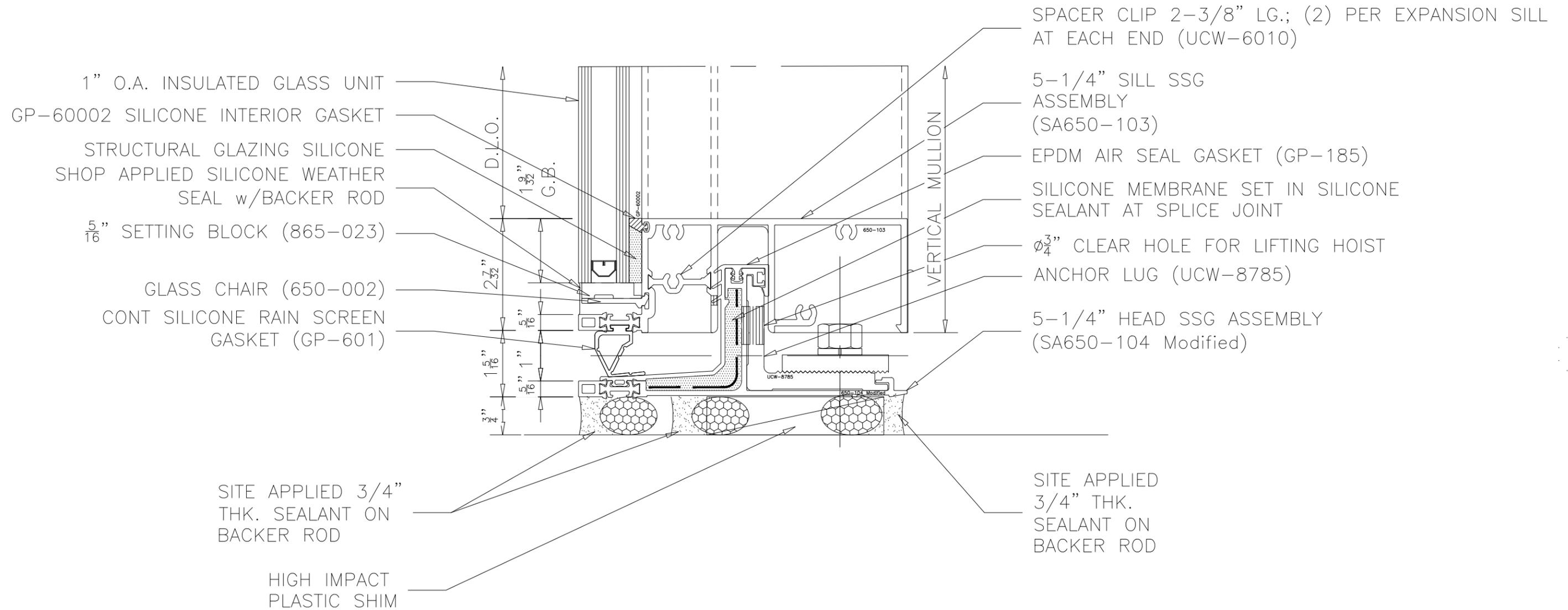


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6500 Series Arctic CW – SSG Tubular Horizontal
At Operable Over Spandrel (Standard Backpan Option)

6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

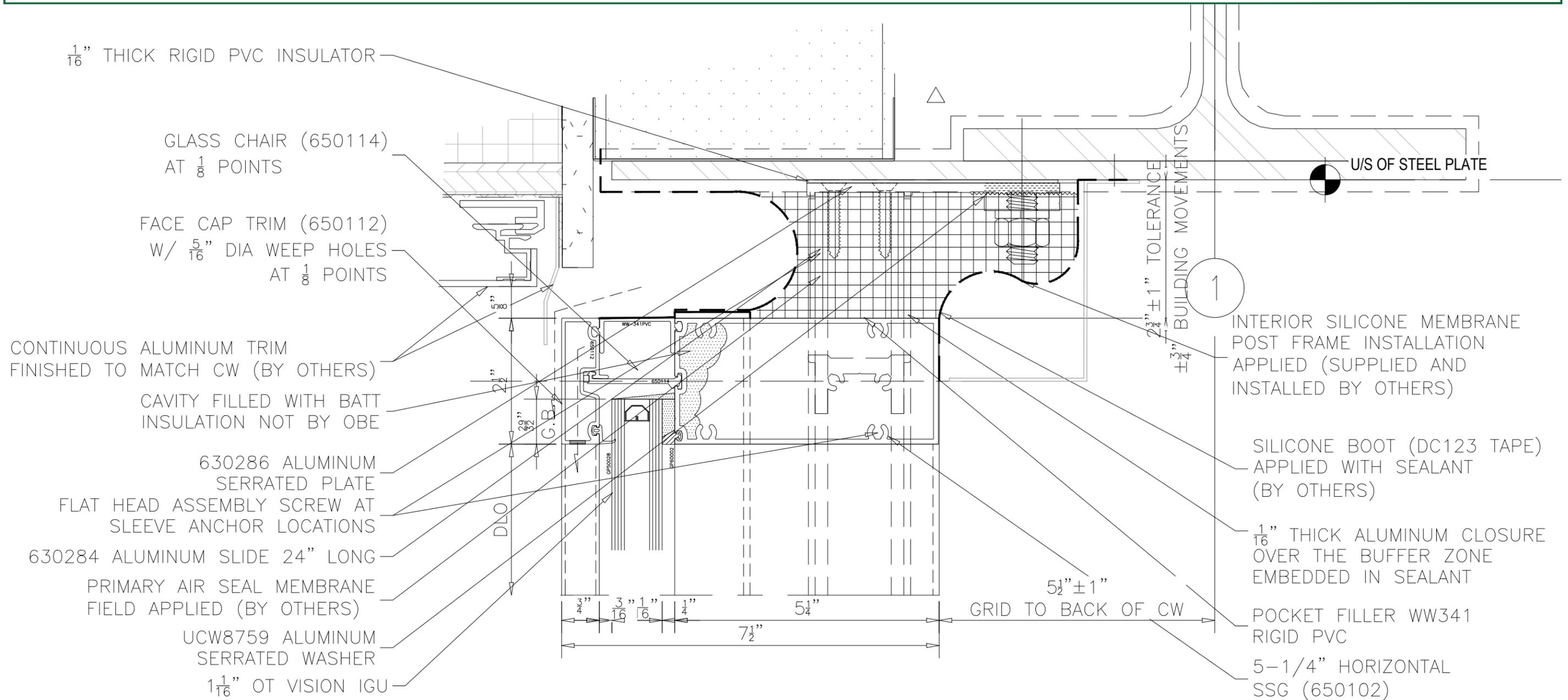


6500 Series Arctic CW – SSG Starter Track
 At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

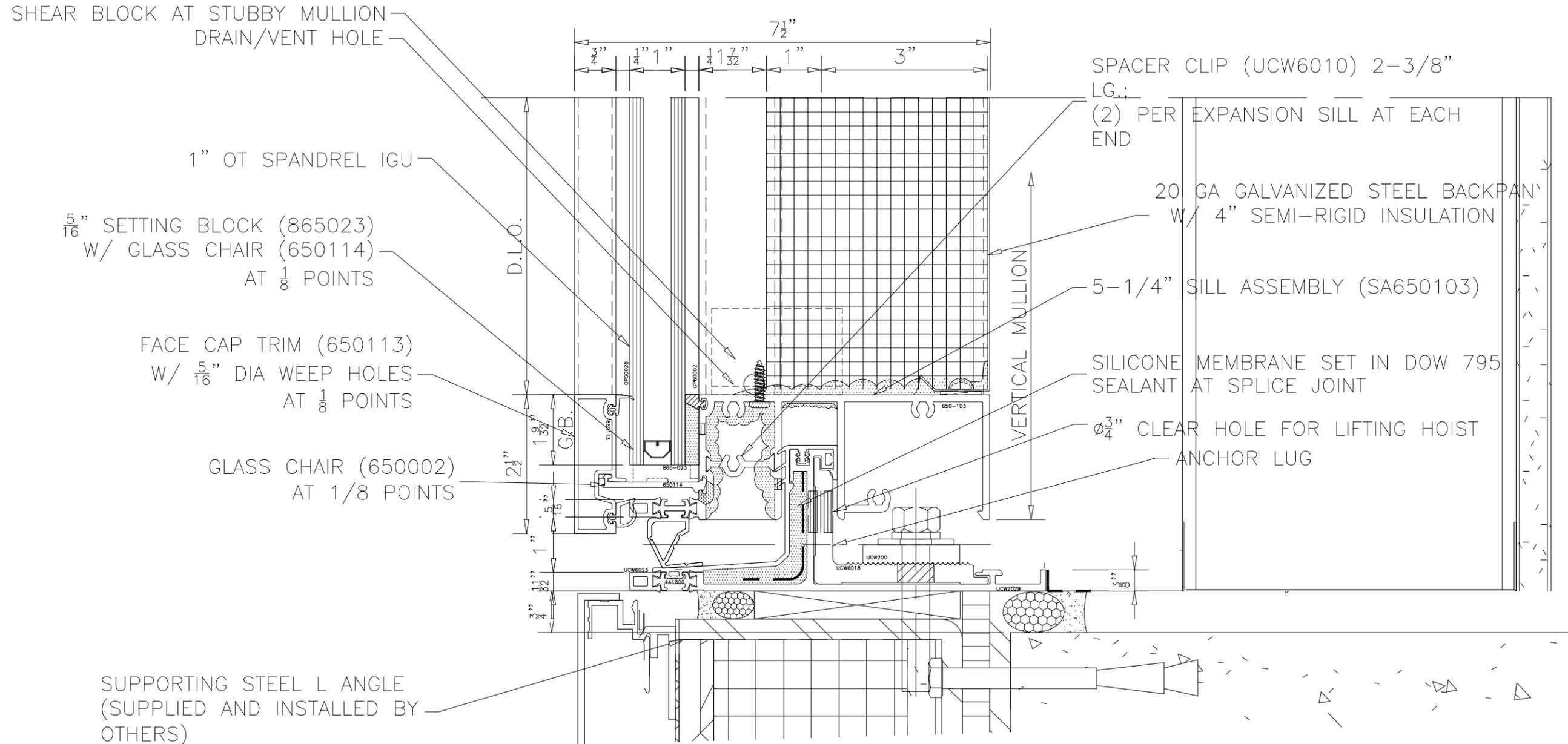


6500 Series Arctic CW – Capped Head
At Vision

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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION

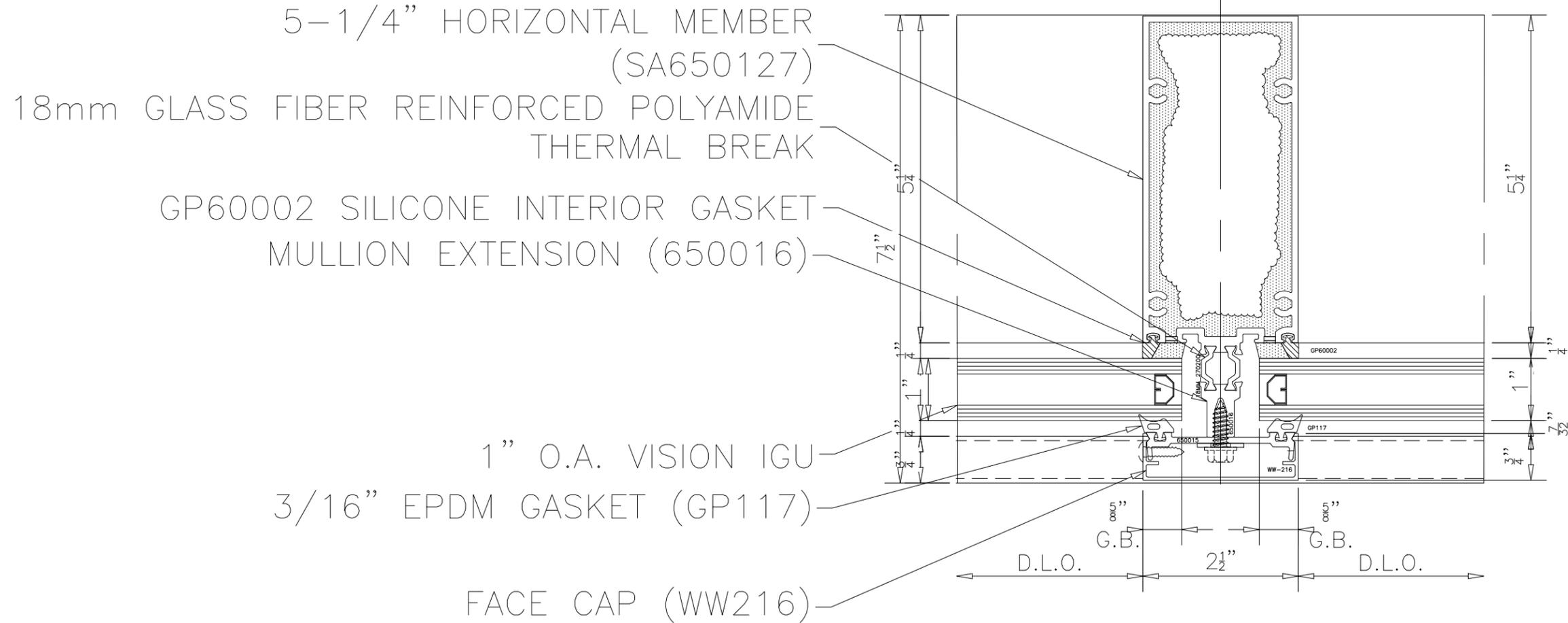


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6500 Series Arctic CW – Capped Starter Track
At Spandrel

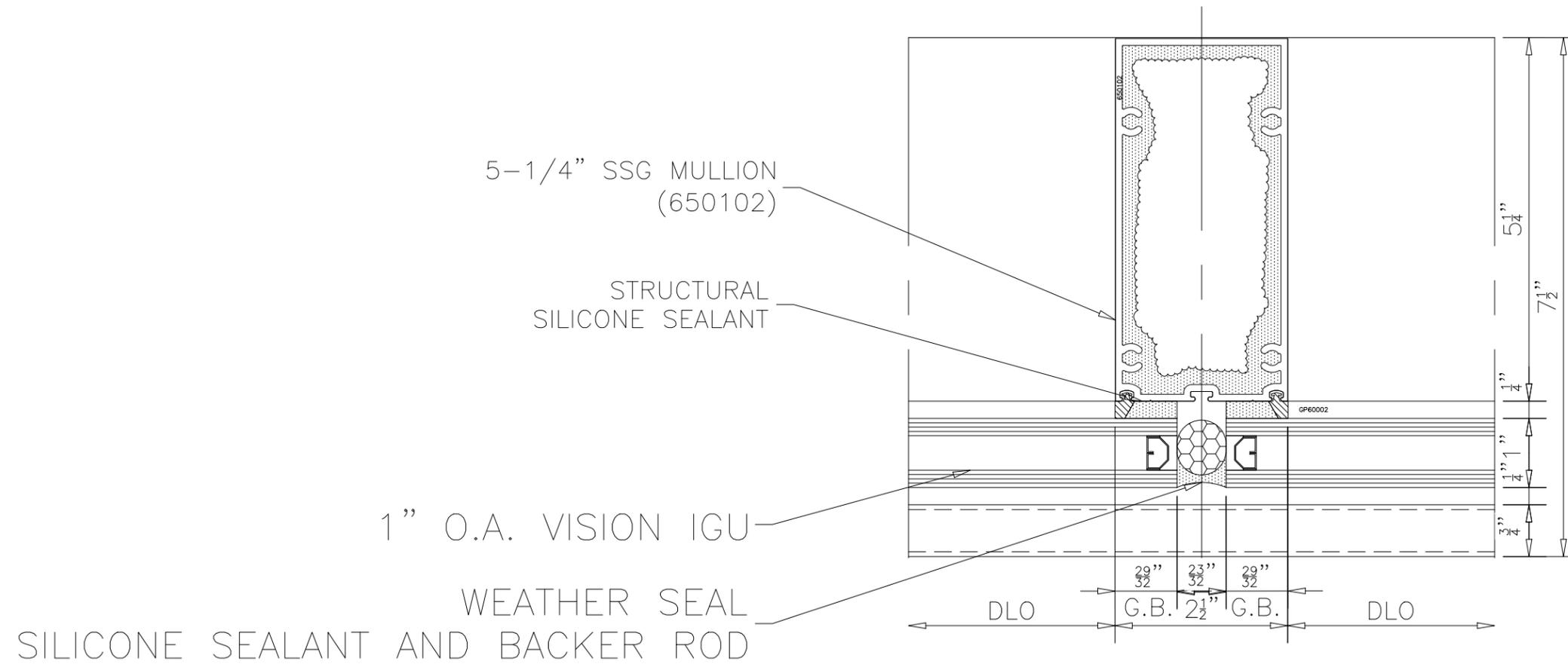
6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



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6500 SERIES ARCTIC UNITIZED CURTAIN WALL - 5 1/4" BACK SECTION



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